

## Standards-based cylinders DSBG, ISO 15552

**FESTO**



## Characteristics

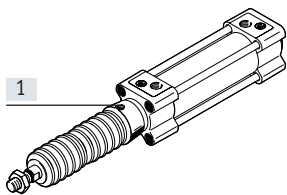
### At a glance



- Standards-based cylinders to ISO 15552 (corresponds to the withdrawn standards ISO 6431, DIN ISO 6431, VDMA24562, NFE49003.1 and UNI 10290)

- Sturdy tie rod design
- Double-acting
- For contactless position sensing
- Optionally with protection against rotation
- EX4: for use in potentially explosive areas
- Extensive range of accessories makes it possible to install the cylinder virtually anywhere
- Three types of cushioning available:
  - Elastic cushioning: elastic cushioning rings/plates at both ends
  - PPS cushioning: pneumatic cushioning, self-adjusting at both ends
  - PPV cushioning: pneumatic cushioning, adjustable at both ends
- The variants can be configured according to individual needs using a modular product system
- Wide range of variants provides high level of flexibility

### DSBG-...-P2 – With bellows kit DADB, to ISO 15552



The bellows protects the piston rod, the seal and the bearing from the effects of a wide range of media, which has a positive impact on the service life of these components.

The bellows kit is a leak-free system. To prevent unwanted media from being drawn in, the supply and exhaust air for the kit must be ducted via a pressure compensation hole in the connection part [1].

The kit protects the piston rod, seal and bearing against a wide variety of media, for example:

- Dust
- Chippings
- Oil
- Grease
- Fuel

### Ordering the bellows kit

An extended piston rod is absolutely essential if a bellows kit is to be used. The bellows kit can be ordered via the modular product system or as an accessory. The following must be noted in this case:

**Ordering via the modular product system:**  
The bellows kit is supplied mounted on the bearing cap using characteristic P2. The required piston rod extension is automatically taken into consideration. This means that there is no need to specify a value for characteristic ...E.

**Ordering as an accessory:**  
If the bellows kit is ordered as an accessory, the required value → page 37 must be entered for characteristic ...E in the modular product system.

### Position sensing/force control

With position transmitter SMAT-8M, SMAT-8E, SDAT → page 41



Analogue position feedback possible

- Analogue output
  - 0 ... 10 V
  - 0 ... 20 mA

With proportional-pressure regulator VPPM












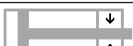





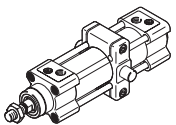
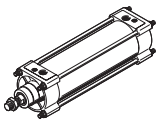
Infinite adjustment of the gripping force possible

- Setpoint value input
  - 0 ... 10 V
  - 4 ... 20 mA

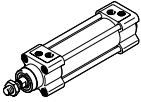
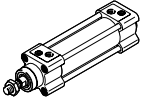
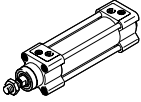
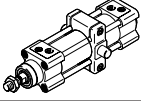
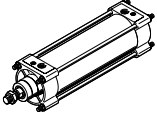
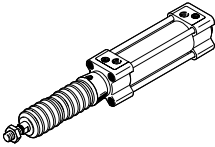
### Variants from the modular product system

Symbol	Characteristics	Description
	Q Square piston rod	Protection against rotation. For correctly oriented feeding
	L Low friction	<ul style="list-style-type: none"> <li>Break-away pressure: low</li> <li>Dynamic response: Suitable for very fast movements, especially at low operating pressures</li> </ul> Application example: Very dynamic movements with no standstill

## Characteristics

Variants from the modular product system		
Symbol	Characteristics	Description
	U Constant, slow movement	<ul style="list-style-type: none"> <li>Break-away pressure: very low</li> <li>Dynamic response: Suitable for very slow, constant and stick-slip-free movements</li> </ul> Application example: Slow, constant feed motion
	L1 Low friction for balancer applications	<ul style="list-style-type: none"> <li>Break-away pressure: low</li> <li>Dynamic response: Suitable for slow movements with constant application of pressure at one end. System friction is independent of operating pressure</li> </ul> Application example: Applications for load balancing (balancer, belt tensioner with constant feed motion)
	T Through piston rod	For working at both ends with the same force in the forward and return stroke, for attaching external stops
	F Female piston rod thread	–
	R3 High corrosion protection	All external cylinder surfaces comply with corrosion resistance class 3 to Festo standard 940 070. The piston rod is made from corrosion- and acid-resistant steel
	T1 Heat-resistant seals	Temperature range 0 ... +120°C
	T3 Low temperature	Temperature range –40 ... +80°C
	T4 Heat-resistant seals	Temperature range 0 ... +150°C
	A2 Wiper variant	Hard scraper: The cylinder has a hard-chromium plated piston rod and a hard scraper, which protects against dry, dusty and viscous media
	A3 Wiper variant	Unlubricated operation: Cleaning processes degrease the piston rod. A special piston rod seal designed for unlubricated operation permits a longer service life compared to the standard seal.
	A6 Wiper variant	Metal scraper: The cylinder has a hard-chromium plated piston rod and metal scraper, which scrapes off hard particles (e.g. welding spatter) sticking to the piston rod. For use in welding systems, for example
	...E Extended piston rod	1 ... 500 mm
	...L Extended piston rod thread	1 ... 70 mm
	...S Shortened piston rod thread	1 ... 44 mm
	M... Piston rod thread	Piston rod thread version: M16/M16x1.5/M20/M20x1.5/M24/M27
	...V Swivel mounting position	<ul style="list-style-type: none"> <li>Swivel mounting, position freely selectable</li> <li>Position can be moved at any time</li> </ul>
	Thread length of spacer bolts: ...LB2 on the bearing cap ...LB3 on the end cap	<ul style="list-style-type: none"> <li>Variable thread length: 20 ... 140 mm</li> <li>Optionally on the bearing or end cap</li> </ul>

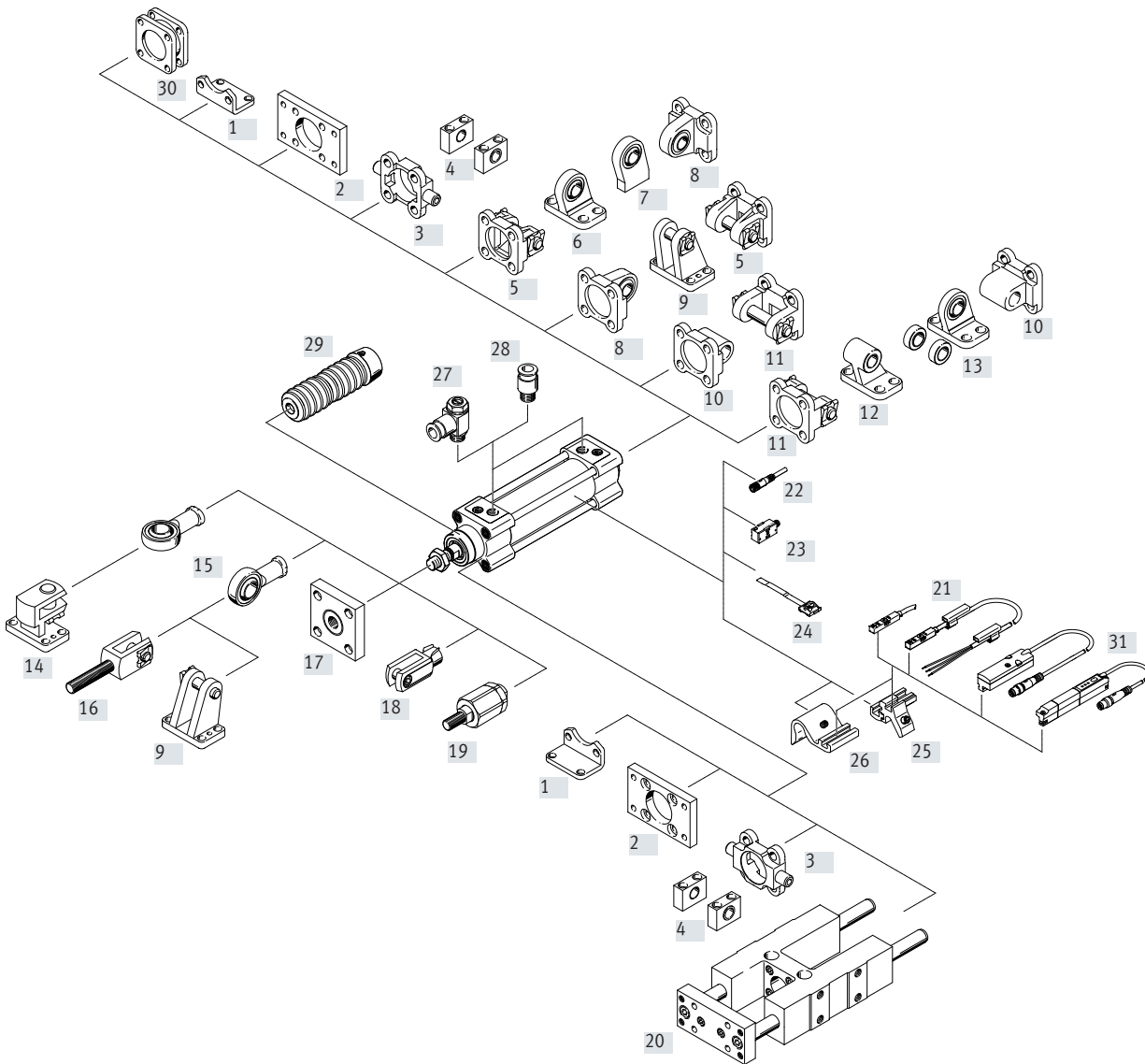
Product range overview

Function	Design	Type	Piston diameter	Stroke	Through piston rod	Female piston rod thread	Cushioning		
			[mm]	[mm]			T	F	P
Double-acting	<b>DSBG-...</b>								
		DSBG-...	32, 40, 50, 63, 80, 100, 125	1 ... 2800	■	■	■	■	■
	<b>DSBG-...-Q – With protection against rotation</b>								
		DSBG-...-Q	32, 40, 50, 63, 80, 100	1 ... 1500	■	■	■	■	■
	<b>DSBG-...-L/-U/-L1 – With special running characteristics</b>								
		DSBG-...-L	32, 40, 50, 63, 80, 100	1 ... 2800	–	■	■	■	■
		DSBG-...-U	32, 40, 50, 63, 80, 100, 125	1 ... 2800	–	■	■	■	■
		DSBG-...-L1	32, 40, 50, 63, 80, 100, 125	10 ... 1000	–	■	■	■	–
	<b>DSBG-...-...V – With swivel mounting position</b>								
		DSBG-...-...V	32, 40, 50, 63, 80, 100, 125	10 ... 2800	■	■	■	■	■
<b>DSBG-...-...LB2/3 – With spacer bolts on the bearing/end cap</b>									
	DSBG-...-...LB2/3	80, 100, 125	10 ... 2800	■	■	■	■	■	
<b>DSBG-...-P2 – With bellows</b>									
	DSBG-...-P2	32, 40, 50, 63, 80, 100	10 ... 500	■	■	■	■	■	

## Product range overview

Type	Position sensing	High corrosion protection	Temperature range 0 ... +120°C	Temperature range -40 ... +80°C	Temperature range 0 ... +150°C	Wiper variant Hard scraper	Wiper variant for unlubricated operation	Wiper variant Metal scraper	EU certification	Extended piston rod	Extended piston rod thread	Shortened piston rod thread
	A	R3	T1	T3	T4	A2	A3	A6	EX4	...E	...L	...S
<b>DSBG-...</b>												
DSBG-...	■	■	■	■	■	■	■	■	■	■	■	■
<b>DSBG-...-Q – With protection against rotation</b>												
DSBG-...-Q	■	■	■	-	-	-	-	-	■	■	■	■
<b>DSBG-...-L/-U/-L1 – With special running characteristics</b>												
DSBG-...-L	■	-	-	-	-	-	-	-	-	■	■	■
DSBG-...-U	■	-	-	-	-	-	-	-	-	■	■	■
DSBG-...-L1	■	-	-	-	-	-	-	-	-	■	■	■
<b>DSBG-...-...V – With swivel mounting position</b>												
DSBG-...-...V	■	-	■	■	■	■	■	■	■	■	■	■
<b>DSBG-...-...LB2/3 – With spacer bolts on the bearing/end cap</b>												
DSBG-...-...LB2/3	■	■	■	■	■	■	■	■	■	■	■	■
<b>DSBG-...-P2 – With bellows</b>												
DSBG-...-P2	■	■	-	-	-	-	-	-	-	■	■	■

Peripherals overview



Mounting components and accessories

	Description	DSBG-...			→ Page/ Internet
			-L/-U/ -L1	-T	
[1] Foot mounting HNC/CRHNC	For bearing or end caps	■	■	■	24
[2] Flange mounting FNC/CRFNG	<ul style="list-style-type: none"> <li>For bearing or end caps</li> <li>Cannot be used on the bearing cap in combination with the bellows kit DADB</li> </ul>	■	■	■	25
[3] Trunnion flange ZNCF/CRZNG	<ul style="list-style-type: none"> <li>For bearing or end caps</li> <li>Cannot be used on the bearing cap in combination with the bellows kit DADB</li> </ul>	■	■	■	26
[4] Trunnion support LNZG/CRLNZG	-	■	■	■	27
[5] Swivel flange SNC	For end caps	■	■	-	28
[6] Clevis foot LSNG	With spherical bearing	■	■	-	32

## Peripherals overview

Mounting components and accessories		Description	DSBG...			→ Page/ Internet
				-L/-U/ -L1	-T	
[7]	Clevis foot LSNSG	Weld-on, with spherical bearing	■	■	–	32
[8]	Swivel flange SNCS/CRSNCS/SNCS-...-R3	With spherical bearing for end caps	■	■	–	30
[9]	Clevis foot LBG/LBG-...-R3	–	■	■	–	32
[10]	Swivel flange SNCL	For end caps	■	■	–	31
[11]	Swivel flange SNCB/SNCB-...-R3	For end caps	■	■	–	29
[12]	Clevis foot LNG/CRLNG	–	■	■	–	32
[13]	Clevis foot LSN	With spherical bearing	■	■	–	32
[14]	Right-angle clevis foot LQG	–	■	■	■	32
[15]	Rod eye SGS/CRSGS	With spherical bearing	■	■	■	33
[16]	Rod clevis SGA	With male thread	■	■	■	33
[17]	Coupling piece KSG	For compensating radial deviations	■	■	■	33
	Coupling piece KSZ	For cylinders with a non-rotating piston rod to compensate radial deviations	■	■	■	33
[18]	Rod clevis SG/CRSG	Permits a swivelling movement of the cylinder in one plane	■	■	■	33
[19]	Self-aligning rod coupler FK, CRFK	For compensating radial and angular deviations	■	■	■	33
[20]	Guide unit FENG	For protecting standards-based cylinders against rotation at high torques	■	■	■	39
[21]	Proximity switch SME/SMT-8M/SDBT-MS	Can be integrated in the cylinder profile barrel	■	■	■	40
[22]	Connecting cable NEBU	–	■	■	■	41
[23]	Proximity switch SMPO-1-H-B	–	■	■	■	42
[24]	Mounting kit SMBS	For proximity switch SMPO-1-H-B	■	■	■	41
[25]	Mounting kit SMBZ-8- ...	For proximity switch SME/SMT-8M, for piston diameter 32 ... 100	■	■	■	41
[26]	Sensor bracket DASP-M4- ...	For proximity switch SME/SMT-8M, for piston diameter 125	■	■	■	41
[27]	One-way flow control valve GRLA	For speed regulation	■	■	■	42
[28]	Push-in fitting QS	For connecting compressed air tubing with standard O.D.	■	■	■	qs
[29]	Bellows kit DADB	<ul style="list-style-type: none"> <li>Protects the cylinder (piston rod, seal and bearing) against a wide range of media and thus prevents premature wear</li> <li>Can only be used in combination with an extended piston rod (E)</li> </ul>	■	–	■	34
[30]	Multi-position kit DPNC	For connecting two cylinders with identical piston diameters to form a multi-position cylinder	■	–	■	38
[31]	Position transmitter SMAT, SDAT	<ul style="list-style-type: none"> <li>Continuously senses the position of the piston</li> <li>Has an analogue output</li> </ul>	■	■	■	41

## Type codes

001	Series	
DSBG	Standards-based cylinder, double-acting, based on ISO 15552	

002	Protection against rotation	
	None	
Q	With protection against rotation	

003	Running characteristics	
	Standard	
L	Low friction	
U	Uniform, slow movement	
L1	Low friction for balancer applications	

004	Central swivel mounting	
	None	
Y	Central	
V	Central, clamped	

005	Piston diameter	
32	32	
40	40	
50	50	
63	63	
80	80	
100	100	
125	125	
160	160	
200	200	
250	250	
320	320	

006	Stroke	
...	1 ... 2800	

007	Piston rod type	
	At one end	
T	Through piston rod	

008	Piston rod thread type	
	Male thread	
F	Female thread	

009	Piston rod bearing version	
SL	Sintered bearing	
	Polymer bearing	

010	Cushioning	
P	Elastic cushioning rings/plates on both sides	
PPS	Pneumatic cushioning, self-adjusting at both ends	
PPV	Pneumatic cushioning, adjustable at both ends	

011	Position sensing	
	None	
A	For proximity sensor	

012	Standard	
	Not according to standard	
N3	Conforms to ISO 15552	

013	Corrosion protection	
	Standard	
R3	High corrosion protection	

014	Temperature range	
	Standard	
T1	Heat-resistant seals max. 120°C	
T3	-40 ... +80°C	
T4	0 ... +150°C	

015	Protection against particles	
	Standard	
P2	Bellows on bearing cap	

016	Scraper variant	
	None	
A2	Hard scraper	
A3	For unlubricated operation	
A6	Metal scraper	

017	EU certification	
	None	
EX4	II 2GD	

018	Swivel mounting position	
	None	
...V	163 ... 2483 mm	

019	Trunnion flange mounting position, positive locking	
	None	
...Y	With	

020	Piston rod extension	
	None	
...E	1 ... 500 mm	

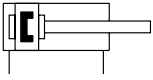
021	Piston rod thread extension	
	None	
...L	0 ... 70 mm	

022	Piston rod thread shortening	
	None	
...S	0 ... 86 mm	

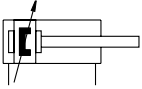


## Data sheet

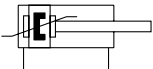
Function  
Elastic cushioning



PPV cushioning



PPS cushioning

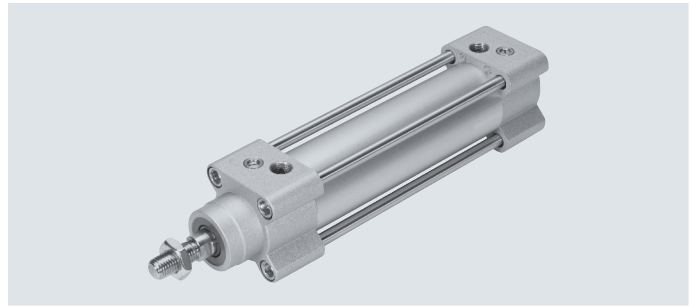


⌀ - Diameter  
32 ... 125 mm

- | - Stroke length  
1 ... 2800 mm



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## General technical data

Piston diameter	32	40	50	63	80	100	125	
Design	Piston/piston rod/cylinder barrel							
Mode of operation	Double-acting							
Pneumatic connection	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2	G1/2	
Stroke								
DSBG-...	[mm]	1 ... 2800						
DSBG-...-Q	[mm]	1 ... 1500						-
DSBG-...-L1	[mm]	10 ... 1000						
DSBG-...-P2	[mm]	10 ... 500						-
DSBG-...-...E	[mm]	1 ... 2000						
DSBG-...-...L	[mm]	1 ... 2000						
Cushioning								
DSBG-...-P	Elastic cushioning rings/plates at both ends							
DSBG-...-PPV	Pneumatic cushioning, adjustable at both ends							
DSBG-...-PPS	Pneumatic cushioning, self-adjusting at both ends							
Cushioning length								
DSBG-...-PPV	[mm]	17	19	22	22	31	31 45	
Position sensing	Via proximity switch							
Type of mounting	With female thread/accessories							
Mounting position	Any							

## Data sheet

Operating and environmental conditions								
Piston diameter		32	40	50	63	80	100	125
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]							
Note on the operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)							
Operating pressure								
DSBG-...	[MPa]	0.06 ... 1.2		0.04 ... 1.2		0.02 ... 1.0		
	[bar]	0.6 ... 12		0.4 ... 12		0.2 ... 10		
DSBG-...-L <sup>1)</sup>	[MPa]	0.03 ... 1.2	0.025 ... 1.2		0.02 ... 1.2	0.015 ... 1.2	–	
	[bar]	0.3 ... 12	0.25 ... 12		0.2 ... 12	0.15 ... 12	–	
DSBG-...-U <sup>1)</sup>	[MPa]	0.01 ... 1.2		0.005 ... 1.2		0.005 ... 1.0		
	[bar]	0.1 ... 12		0.05 ... 12		0.05 ... 10		
DSBG-...-L1 <sup>1)</sup>	[MPa]	0.03 ... 1.2	0.025 ... 1.2		0.02 ... 1.2	0.015 ... 1.2	0.01 ... 1.0	
	[bar]	0.3 ... 12	0.25 ... 12		0.2 ... 12	0.15 ... 12	0.1 ... 10	
DSBG-...-T3/-A2	[MPa]	0.1 ... 1.2				0.1 ... 1.0		
	[bar]	1 ... 12				1 ... 10		
DSBG-...-A3	[MPa]	0.15 ... 1.2		0.1 ... 1.2	0.06 ... 1.2		0.06 ... 1.0	
	[bar]	1.5 ... 12		1 ... 12	0.6 ... 12		0.6 ... 10	
DSBG-...-A6	[MPa]	0.2 ... 1.2	0.15 ... 1.2				0.15 ... 1.0	
	[bar]	2 ... 12	1.5 ... 12				1.5 ... 10	
Ambient temperature <sup>2)</sup>								
DSBG-...	[°C]	–20 ... +80						
DSBG-...-L/-U	[°C]	+5 ... +80						
DSBG-...-L1	[°C]	0 ... +60						
DSBG-...-A1	[°C]	0 ... +80						
DSBG-...-A6	[°C]	–20 ... +80						
DSBG-...-T1-A6	[°C]	0 ... +120						
DSBG-...-T3-A6	[°C]	–40 ... +80						
DSBG-...-T4-A6	[°C]	0 ... +150						
DSBG-...-T1	[°C]	0 ... +120						
DSBG-...-T3	[°C]	–40 ... +80						
DSBG-...-T4	[°C]	0 ... +150						
DSBG-...-P2	[°C]	–10 ... +80						
DSBG-...-EX4	[°C]	–20 ... +60						
Corrosion resistance CRC								
DSBG-...		2 <sup>3)</sup>						
DSBG-...-R3		3 <sup>4)</sup>						

1) Values apply only for strokes ≤ 500 mm and after 10 double strokes.

In combination with cushioning PPV/PPS, the specifications only apply outside the cushioning range

2) Note operating range of proximity switches.

3) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

4) Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. Externally visible parts with primarily functional surface requirements which are in direct contact with a normal industrial environment.

## Data sheet

<b>Weight [g]</b>							
Piston diameter	32	40	50	63	80	100	125
<b>DSBG-...</b>							
Product weight with 0 mm stroke	465	740	1190	1740	2660	3665	6611
Additional weight per 10 mm stroke	25	35	52	55	85	94	143
Moving mass with 0 mm stroke	110	205	365	430	810	1000	2245
Moving mass per 10 mm stroke	9	16	25	25	39	39	63
<b>DSBG-...-Q</b>							
Product weight with 0 mm stroke	503	755	1241	1821	2717	3827	–
Additional weight per 10 mm stroke	25	30	47	50	78	87	–
Moving mass with 0 mm stroke	115	170	332	391	757	890	–
Moving mass per 10 mm stroke	8	11	20	20	31	31	–
<b>DSBG-...-T</b>							
Product weight with 0 mm stroke	581	924	1523	2103	3243	4353	7450
Additional weight per 10 mm stroke	34	50	76	97	123	133	206
Moving mass with 0 mm stroke	181	339	613	684	1292	1516	3084
Moving mass per 10 mm stroke	18	32	50	50	78	78	126

<b>ATEX<sup>1)</sup></b>	
ATEX category for gas	II 2G
Type of ignition protection for gas	Ex h IIC T4 Gb
ATEX category for dust	II 2D
Type of ignition protection for dust	Ex h IIICT120°C Db
Explosion-proof ambient temperature	–20°C ≤ Ta ≤ +60°C
CE marking (see declaration of conformity)	To EU Explosion Protection Directive (ATEX)
UKCA marking (see declaration of conformity)	To UK EX instructions
Explosion protection certification outside the EU	EPL Gb (GB)
	EPL Db (GB)

1) Note the ATEX certification of the accessories.

<b>Forces [N] and impact energy [J]</b>							
Piston diameter	32	40	50	63	80	100	125
Theoretical force at 6 bar, advancing	483	754	1178	1870	3016	4712	7363
Theoretical force at 6 bar, retracting	415	633	990	1682	2721	4418	6881
Max. impact energy in the end positions							
DSBG-...	0.4	0.7	1.0	1.3	1.8	2.5	3.3
DSBG-...-L/-U/-T1/-T3/-T4	0.2	0.35	0.5	0.65	0.9	1.25	1.65
DSBG-...-L1	0.1	0.2	0.3	0.4	0.9	1.25	1.65

Permissible impact velocity: 
$$V = \sqrt{\frac{2 \times E}{m_1 + m_2}}$$

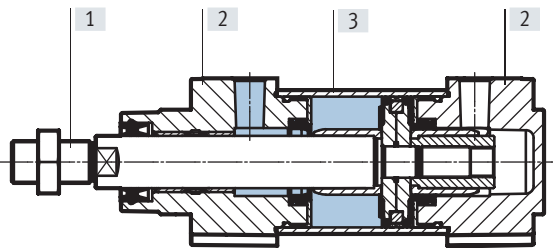
Maximum permissible mass: 
$$m_2 = \frac{2 \times E}{V^2} - m_1$$

V Perm. impact velocity  
E Max. impact energy  
m1 Moving mass (drive)  
m2 Moving payload

Data sheet

Materials

Sectional view

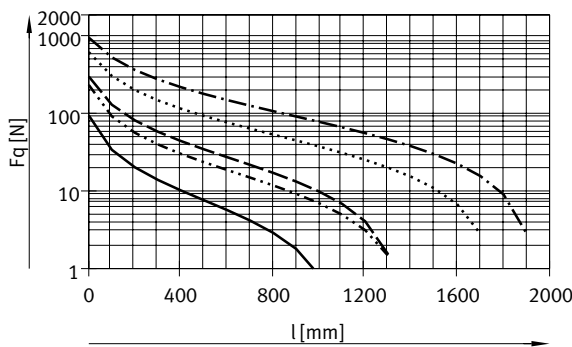


Standards-based cylinder

[1] Piston rod, tie rod	
DSBG-...	High-alloy steel
DSBG-...-R3	High-alloy stainless steel
DSBG-...-A2/-A6	Hard-chrome plated tempered steel
[2] Cover	Coated die-cast aluminium
[3] Cylinder barrel	Anodised wrought aluminium alloy
- Piston rod seal	
DSBG-...	PUR
DSBG-...-L/-U	FPM
DSBG-...-L1	HNBR
DSBG-...-T1/-T4/-A1	FPM
DSBG-...-T3	PUR (suitable for low temperatures)
DSBG-...-A3	UHMW-PE
Piston rod wiper seal	
DSBC-...-A6	CuZn
Buffer seal	
DSBG-...	PUR
DSBG-...-U	FPM
DSBG-...-T1/-T4	FPM
DSBG-...-T3	PUR (suitable for low temperatures)
Cushion piston	
DSBG-...	POM
DSBG-...-L/-U	Aluminium
DSBG-...-T1/-T3/-T4	Aluminium
- Note on materials	
DSBG-...	RoHS-compliant
DSBG-...-L/-U/-T3/-T4/-A3	Contains paint-wetting impairment substances

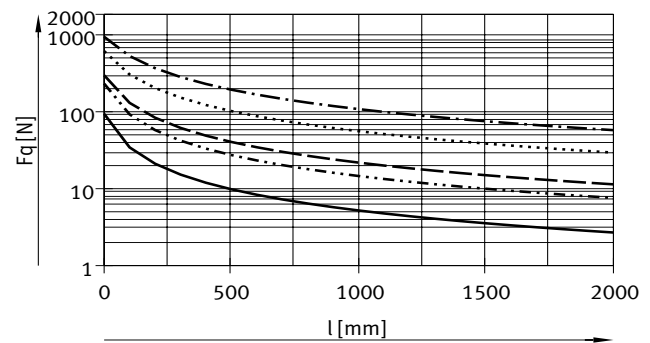
Max. transverse load  $F_q$  as a function of stroke length  $l$

Horizontal installation



- Diameter 32
- · - · - Diameter 40
- - - Diameter 50/63
- · · · · Diameter 80/100
- · - · - Diameter 125

Vertical installation



- Note

No transverse loads are permitted in combination with characteristic DSBG-...-L1.

Permissible torsional backlash with variant Q – With protection against rotation

Piston diameter		32	40	50	63	80	100
Torsional backlash	[°]	±0.65	±0.6	±0.45	±0.45	±0.45	±0.45

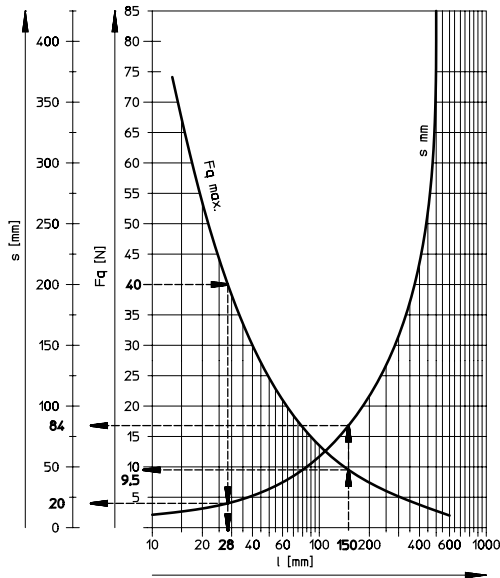
## Data sheet

### Max. transverse load $F_q$ as a function of stroke length $l$ and lever arm $s$

Q – With protection against rotation

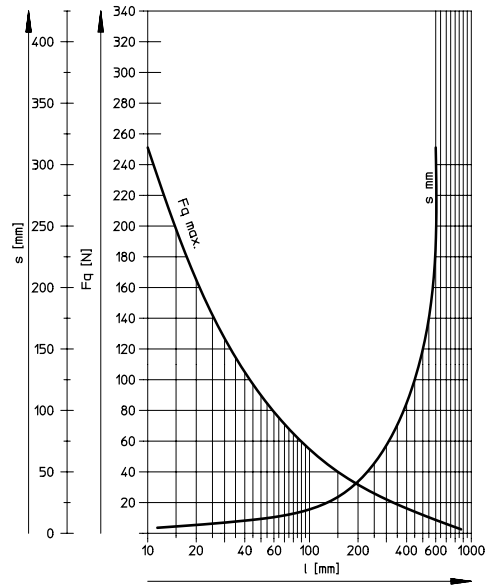
Diameter 32

Max. torque = 800 Nmm/max. stroke = 300 mm



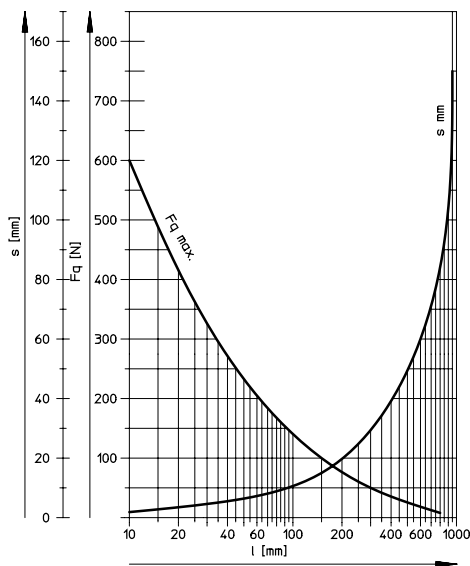
Diameter 40

Max. torque = 1100 Nmm/max. stroke = 400 mm



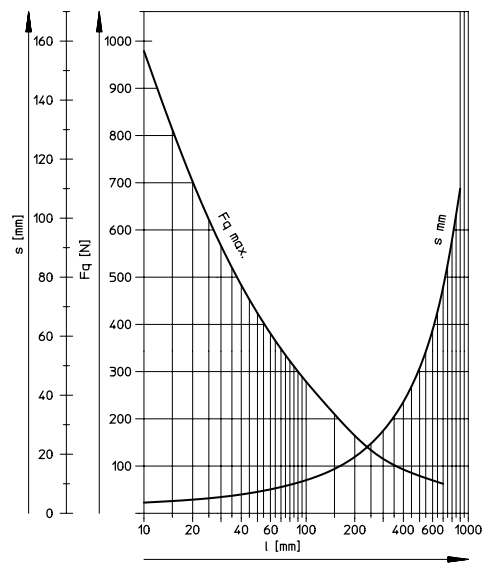
Diameter 50/63

Max. torque = 1500 Nmm/max. stroke = 500 mm



Diameter 80/100

Max. torque = 3000 Nmm/max. stroke = 600 mm



### Examples for piston diameter 32 mm

Example 1:

Stroke length  $l$  = 150 mm

Result: permissible

Transverse load  $F_q$  = 9.5 N

Lever arm  $s$  = 84 mm

Example 2:

Transverse load  $F_q$  = 40 N

Result: permissible

Stroke length  $l$  = 28 mm

Lever arm  $s$  = 20 mm

Example 3:

Stroke length  $l$  = 150 mm

Lever arm  $s$  = 100 mm

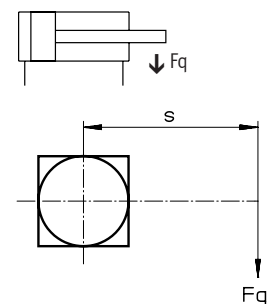
$$F_q = \frac{M}{s} = \frac{800 \text{ Nmm}}{100 \text{ mm}}$$

$M$  = max. torque

$s$  = lever arm

Result: permissible

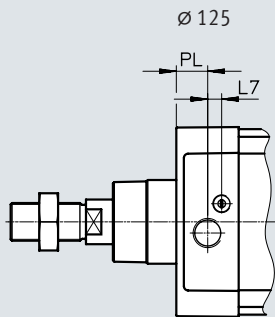
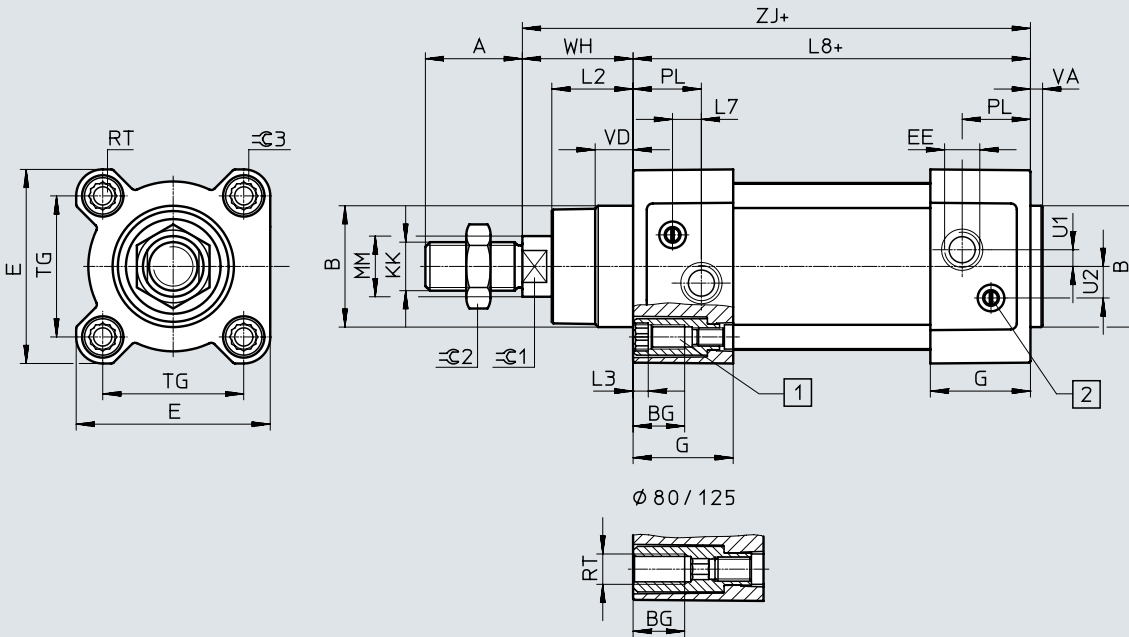
$F_q = 8 \text{ N} < F_{q_{\text{max}}} = 9.5 \text{ N}$



Data sheet

Dimensions

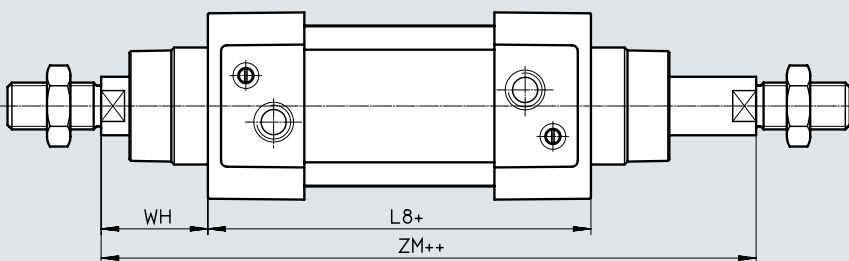
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- + = plus stroke length
- [1] Socket head screw with female thread for mounting components
- [2] Adjusting screw for adjustable end-position cushioning (PPV)

Variant

T – Through piston rod



- + = plus stroke length
- ++ = plus 2x stroke length

## Data sheet

∅ [mm]	A -0.5	B ∅ d11	BG min.	E +0.5	EE	G -0.2	L2	L3 max.
32	22	30	16	45	G1/8	28	18 <sub>-0.2</sub>	5
40	24	35	16	54	G1/4	33	21.3 <sub>-0.2</sub>	5
50	32	40	16	64	G1/4	33	26.8 <sub>-0.2</sub>	5
63	32	45	16	75	G3/8	40.5	27 <sub>-0.2</sub>	5
80	40	45	17	93	G3/8	43	34.2 <sub>-0.2</sub>	-
100	40	55	17	110	G1/2	48	38 <sub>-0.2</sub>	-
125	54	60	20	136	G1/2	44.7	45 <sub>-0.3</sub>	-

∅ [mm]	L7	L8 ±0.4	MM ∅	PL ±0.1	RT	TG ±0.3	U1 ±0.1	U2 ±0.1
32	6.5	94	12	19.5	M6	32.5	5.25	5.7
40	7.5	105	16	22.5	M6	38	4	8
50	9.5	106	20	22.5	M8	46.5	5.5	10.4
63	9	121	20	27.5	M8	56.5	6.25	12.75
80	11	128	25	30	M10	72	8	12.5
100	7.5	138	25	31.5	M10	89	10	13.5
125	10	160	32	22.5	M12	110	8	13

∅ [mm]	VA	VD +0.5	WH +2.2	ZJ +1.8	ZM +1	⊖E1	⊖E2	⊖E3
32	4 <sub>-0.2</sub>	10	25	119.1	146.1	10	16	6
40	4 <sub>-0.2</sub>	10.5	28.7	133.9	164.8	13	18	6
50	4 <sub>-0.2</sub>	11.5	35.6	141.8	179.8	17	24	8
63	4 <sub>-0.2</sub>	15	35.9	157.1	195.4	17	24	8
80	4 <sub>-0.2</sub>	15.7	45.4	173.6	221	22	30	6
100	4 <sub>-0.2</sub>	19.2	49.3	187.5	238.8	22	30	6
125	6 <sub>-0.3</sub>	20.5	64.1	225	290	27	41	8

∅ [mm]	KK	
	DSBG-...	-M... <sup>1)</sup>
32	M10x1.25	-
40	M12x1.25	-
50	M16x1.5	-
63	M16x1.5	-
80	M20x1.5	M16/M16x1.5/M20
100	M20x1.5	M16/M16x1.5/M20
125	M27x2	M16/M16x1.5/M20/M20x1.5/M24/M27

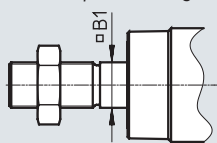
1) Threads with smaller nominal diameter than in the basic version can generally not withstand such high loads. If necessary, the screw connection must be engineered.

## Data sheet

### Dimensions – Variants

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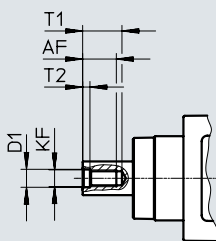
Q – With protection against rotation



- - **Note**

In combination with variant T, the piston rod is protected against rotation at one end.

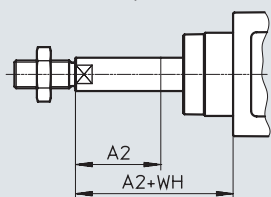
F – Female thread



- - **Note**

In combination with variant T, the piston rod has female threads at both ends.

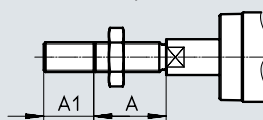
...E – Extended piston rod



- - **Note**

In combination with variant T, the piston rod is extended at one end.  
In combination with variants T and Q, the piston rod is extended only at the square piston rod.

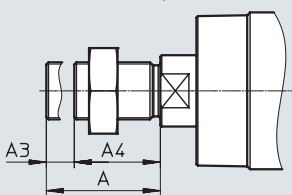
...L – Extended piston rod thread



- - **Note**

In combination with variant T, the piston rod thread is extended at both ends.

.....S – Shortened piston rod thread



- - **Note**

In combination with variant T, the piston rod thread is shortened at both ends.

Effective thread length:  $A4 = A - A3$

ø [mm]	A	A1		A2		A3	
		min.	max.	min.	max.	min.	max.
32	22	1	35	1	500	–	–
40	24	1	35	1	500	–	–
50	32	1	70	1	500	–	–
63	32	1	70	1	500	–	–
80	40	1	70	1	500	1	30
100	40	1	70	1	500	1	30
125	54	1	70	1	500	1	44

ø [mm]	AF	B1	D1	KF	T1	T2	WH
	min.				max.		
32	12	10	6.4	M6	16	2.6	25
40	12	12	8.4	M8	16	3.3	28.7
50	16	16	10.5	M10	21	4.7	35.6
63	16	16	10.5	M10	21	4.7	35.9
80	20	20	13	M12	26.5	6.1	45.4
100	20	20	13	M12	26.5	6.1	49.3
125	32	–	17	M16	40	8	64.1

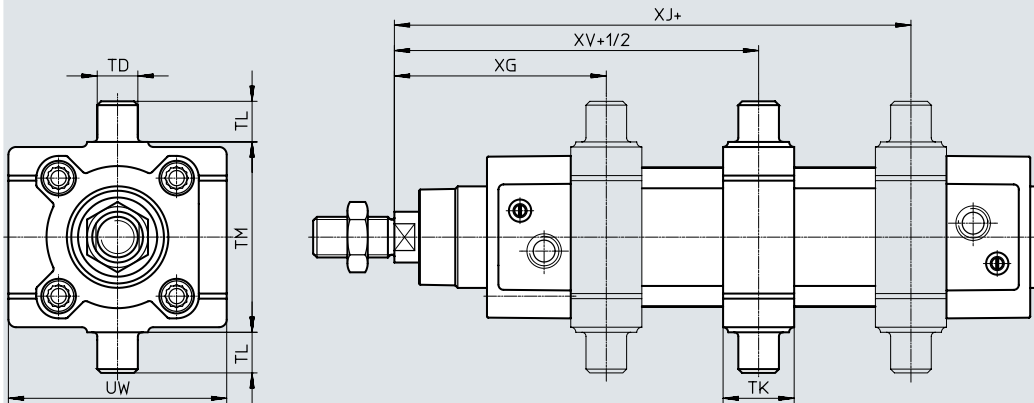


Data sheet

Dimensions – Variants

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...V – Swivel mounting position



**Note**

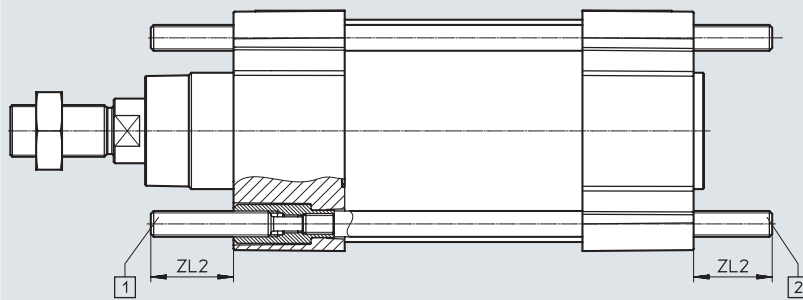
The dimensions for the swivel mounting position (...V) refer to the basic design without piston rod extension.

The swivel mounting can be moved at any time.

+ = plus stroke length  
+1/2 = plus half stroke length

∅ [mm]	TD ∅ e9	TK	TL h14	TM h14	UW	XG min.	XJ max.	XV
32	12	20	12	50	65	64±1.4	81±1.4	73±1.4
40	16	25	16	63	72	74.2±1.4	88.4±1.4	81.2±1.4
50	16	28	16	75	86	82.6±1.4	94.8±1.4	88.6±1.4
63	20	30	20	90	98	91.4±1.8	101.6±1.8	96.4±1.8
80	20	32	20	110	110	104.4±1.8	114.6±1.8	109.4±1.8
100	25	38	25	132	136	116.3±1.8	120.5±1.8	118.3±1.8
125	25	44	25	160	160	131.7±1.8	158.3±1.8	145±1.8

...LB2/-LB3 – Thread length of spacer bolts



[1] = DSBG-...-LB2  
(on the bearing cap)  
[2] = DSBG-...-LB3  
(on the end cap)

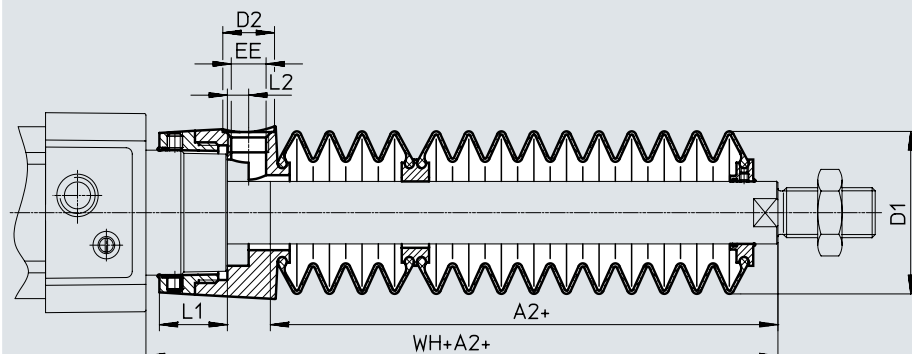
∅ [mm]	ZL2 ±1	
	min.	max.
80	20	140
100	20	140
125	24	140

Data sheet

Dimensions – Variants

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P2 – Bellows on the bearing cap



+ = plus stroke length

Stroke [mm]	32							40						
	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2
10 ... 50	29	38	14	G1/8	12.9	5.4	55	28	46	14	G1/8	16.3	5.4	56.7
51 ... 125	47						73	43						71.7
126 ... 175	61						87	56						84.7
176 ... 250	80						106	72						100.7
251 ... 300	96						122	86						114.7
301 ... 350	112						138	100						128.7
351 ... 375	114						140	101						129.7
376 ... 425	130						156	115						143.7
426 ... 475	145						171	130						158.7
476 ... 500	147	173	131	159.7										

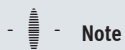
Stroke [mm]	50							63						
	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2
10 ... 50	28	57	17	G1/4	22.35	7	63.6	28	57	17	G1/4	22.4	7	63.9
51 ... 125	46						81.6	46						81.9
126 ... 175	56						91.6	56						91.9
176 ... 250	73						108.6	73						108.9
251 ... 300	86						121.6	86						121.9
301 ... 350	97						132.6	97						132.9
351 ... 375	105						140.6	105						140.9
376 ... 425	116						151.6	116						151.9
426 ... 475	126						161.6	126						161.9
476 ... 500	134	169.6	134	169.9										

Stroke [mm]	80							100						
	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2
10 ... 50	25	93	17	G1/4	28	4	70.4	25	93	17	G1/4	28	4	74.3
51 ... 125	37						82.4	37						86.3
126 ... 175	49						94.4	49						98.3
176 ... 250	62						107.4	62						111.3
251 ... 300	74						119.4	74						123.3
301 ... 350	86						131.4	86						135.3
351 ... 375	87						132.4	87						136.3
376 ... 425	98						143.4	98						147.3
426 ... 475	110						155.4	110						159.3
476 ... 500	111	156.4	111	160.3										

1) The dimension corresponds to the E value (piston rod extension) of the drive

## Data sheet

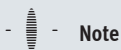
Ordering data				With PPS cushioning	
Piston diam. [mm]	Stroke [mm]	With PPV cushioning		Part no.	Type
		Part no.	Type		
32	25	1638842	DSBG-32-25-PPVA-N3	1645460	DSBG-32-25-PPSA-N3
	40	1638843	DSBG-32-40-PPVA-N3	1645461	DSBG-32-40-PPSA-N3
	50	1638844	DSBG-32-50-PPVA-N3	1645462	DSBG-32-50-PPSA-N3
	80	1638845	DSBG-32-80-PPVA-N3	1645463	DSBG-32-80-PPSA-N3
	100	1638846	DSBG-32-100-PPVA-N3	1645464	DSBG-32-100-PPSA-N3
	125	1638848	DSBG-32-125-PPVA-N3	1645465	DSBG-32-125-PPSA-N3
	160	1638849	DSBG-32-160-PPVA-N3	1645466	DSBG-32-160-PPSA-N3
	200	1638850	DSBG-32-200-PPVA-N3	1645467	DSBG-32-200-PPSA-N3
	250	1638851	DSBG-32-250-PPVA-N3	1645468	DSBG-32-250-PPSA-N3
	320	1638852	DSBG-32-320-PPVA-N3	1645469	DSBG-32-320-PPSA-N3
	400	1638853	DSBG-32-400-PPVA-N3	1645470	DSBG-32-400-PPSA-N3
	500	1638854	DSBG-32-500-PPVA-N3	1645471	DSBG-32-500-PPSA-N3
	1 ... 2800	1634781	DSBG-32-...-PPVA-N3	1634560	DSBG-32-...-PPSA-N3
40	25	1646547	DSBG-40-25-PPVA-N3	1646559	DSBG-40-25-PPSA-N3
	40	1646548	DSBG-40-40-PPVA-N3	1646560	DSBG-40-40-PPSA-N3
	50	1646549	DSBG-40-50-PPVA-N3	1646561	DSBG-40-50-PPSA-N3
	80	1646550	DSBG-40-80-PPVA-N3	1646562	DSBG-40-80-PPSA-N3
	100	1646551	DSBG-40-100-PPVA-N3	1646563	DSBG-40-100-PPSA-N3
	125	1646552	DSBG-40-125-PPVA-N3	1646564	DSBG-40-125-PPSA-N3
	160	1646553	DSBG-40-160-PPVA-N3	1646565	DSBG-40-160-PPSA-N3
	200	1646554	DSBG-40-200-PPVA-N3	1646566	DSBG-40-200-PPSA-N3
	250	1646555	DSBG-40-250-PPVA-N3	1646567	DSBG-40-250-PPSA-N3
	320	1646556	DSBG-40-320-PPVA-N3	1646568	DSBG-40-320-PPSA-N3
	400	1646557	DSBG-40-400-PPVA-N3	1646569	DSBG-40-400-PPSA-N3
	500	1646558	DSBG-40-500-PPVA-N3	1646570	DSBG-40-500-PPSA-N3
	1 ... 2800	1644503	DSBG-40-...-PPVA-N3	1645473	DSBG-40-...-PPSA-N3
50	25	1646709	DSBG-50-25-PPVA-N3	1646723	DSBG-50-25-PPSA-N3
	40	1646710	DSBG-50-40-PPVA-N3	1646724	DSBG-50-40-PPSA-N3
	50	1646711	DSBG-50-50-PPVA-N3	1646725	DSBG-50-50-PPSA-N3
	80	1646712	DSBG-50-80-PPVA-N3	1646726	DSBG-50-80-PPSA-N3
	100	1646713	DSBG-50-100-PPVA-N3	1646727	DSBG-50-100-PPSA-N3
	125	1646714	DSBG-50-125-PPVA-N3	1646728	DSBG-50-125-PPSA-N3
	160	1646715	DSBG-50-160-PPVA-N3	1646729	DSBG-50-160-PPSA-N3
	200	1646716	DSBG-50-200-PPVA-N3	1646730	DSBG-50-200-PPSA-N3
	250	1646717	DSBG-50-250-PPVA-N3	1646731	DSBG-50-250-PPSA-N3
	320	1646718	DSBG-50-320-PPVA-N3	1646732	DSBG-50-320-PPSA-N3
	400	1646719	DSBG-50-400-PPVA-N3	1646733	DSBG-50-400-PPSA-N3
	500	1646720	DSBG-50-500-PPVA-N3	1646734	DSBG-50-500-PPSA-N3
	1 ... 2800	1646708	DSBG-50-...-PPVA-N3	1646722	DSBG-50-...-PPSA-N3

**Note**

Other variants in the modular product system → page 22

## Data sheet


Ordering data				With PPS cushioning	
Piston diam. [mm]	Stroke [mm]	Part no.	Type	Part no.	Type
63	25	1646740	DSBG-63-25-PPVA-N3	1646754	DSBG-63-25-PPSA-N3
	40	1646741	DSBG-63-40-PPVA-N3	1646755	DSBG-63-40-PPSA-N3
	50	1646742	DSBG-63-50-PPVA-N3	1646756	DSBG-63-50-PPSA-N3
	80	1646743	DSBG-63-80-PPVA-N3	1646757	DSBG-63-80-PPSA-N3
	100	1646744	DSBG-63-100-PPVA-N3	1646758	DSBG-63-100-PPSA-N3
	125	1646745	DSBG-63-125-PPVA-N3	1646760	DSBG-63-125-PPSA-N3
	160	1646746	DSBG-63-160-PPVA-N3	1646761	DSBG-63-160-PPSA-N3
	200	1646747	DSBG-63-200-PPVA-N3	1646762	DSBG-63-200-PPSA-N3
	250	1646748	DSBG-63-250-PPVA-N3	1646763	DSBG-63-250-PPSA-N3
	320	1646749	DSBG-63-320-PPVA-N3	1646764	DSBG-63-320-PPSA-N3
	400	1646750	DSBG-63-400-PPVA-N3	1646765	DSBG-63-400-PPSA-N3
	500	1646751	DSBG-63-500-PPVA-N3	1646766	DSBG-63-500-PPSA-N3
	1 ... 2800	1646739	DSBG-63-...-PPVA-N3	1646753	DSBG-63-...-PPSA-N3
80	25	1646771	DSBG-80-25-PPVA-N3	1646785	DSBG-80-25-PPSA-N3
	40	1646772	DSBG-80-40-PPVA-N3	1646786	DSBG-80-40-PPSA-N3
	50	1646773	DSBG-80-50-PPVA-N3	1646787	DSBG-80-50-PPSA-N3
	80	1646774	DSBG-80-80-PPVA-N3	1646788	DSBG-80-80-PPSA-N3
	100	1646775	DSBG-80-100-PPVA-N3	1646789	DSBG-80-100-PPSA-N3
	125	1646776	DSBG-80-125-PPVA-N3	1646790	DSBG-80-125-PPSA-N3
	160	1646777	DSBG-80-160-PPVA-N3	1646791	DSBG-80-160-PPSA-N3
	200	1646778	DSBG-80-200-PPVA-N3	1646792	DSBG-80-200-PPSA-N3
	250	1646779	DSBG-80-250-PPVA-N3	1646793	DSBG-80-250-PPSA-N3
	320	1646780	DSBG-80-320-PPVA-N3	1646794	DSBG-80-320-PPSA-N3
	400	1646781	DSBG-80-400-PPVA-N3	1646795	DSBG-80-400-PPSA-N3
	500	1646782	DSBG-80-500-PPVA-N3	1646796	DSBG-80-500-PPSA-N3
	1 ... 2800	1646770	DSBG-80-...-PPVA-N3	1646784	DSBG-80-...-PPSA-N3
100	25	1646801	DSBG-100-25-PPVA-N3	1646815	DSBG-100-25-PPSA-N3
	40	1646802	DSBG-100-40-PPVA-N3	1646816	DSBG-100-40-PPSA-N3
	50	1646803	DSBG-100-50-PPVA-N3	1646817	DSBG-100-50-PPSA-N3
	80	1646804	DSBG-100-80-PPVA-N3	1646818	DSBG-100-80-PPSA-N3
	100	1646805	DSBG-100-100-PPVA-N3	1646819	DSBG-100-100-PPSA-N3
	125	1646806	DSBG-100-125-PPVA-N3	1646820	DSBG-100-125-PPSA-N3
	160	1646807	DSBG-100-160-PPVA-N3	1646821	DSBG-100-160-PPSA-N3
	200	1646808	DSBG-100-200-PPVA-N3	1646822	DSBG-100-200-PPSA-N3
	250	1646809	DSBG-100-250-PPVA-N3	1646823	DSBG-100-250-PPSA-N3
	320	1646810	DSBG-100-320-PPVA-N3	1646824	DSBG-100-320-PPSA-N3
	400	1646811	DSBG-100-400-PPVA-N3	1646825	DSBG-100-400-PPSA-N3
	500	1646812	DSBG-100-500-PPVA-N3	1646826	DSBG-100-500-PPSA-N3
	1 ... 2800	1646800	DSBG-100-...-PPVA-N3	1646814	DSBG-100-...-PPSA-N3

**Note**

Other variants in the modular product system → page 22

## Data sheet

Ordering data					
Piston diam. [mm]	Stroke [mm]	With PPV cushioning		With PPS cushioning	
		Part no.	Type	Part no.	Type
125	25	2159622	DSBG-125-25-PPVA-N3	2159907	DSBG-125-25-PPSA-N3
	40	2159623	DSBG-125-40-PPVA-N3	2159908	DSBG-125-40-PPSA-N3
	50	2159624	DSBG-125-50-PPVA-N3	2159909	DSBG-125-50-PPSA-N3
	80	2159625	DSBG-125-80-PPVA-N3	2159910	DSBG-125-80-PPSA-N3
	100	2159626	DSBG-125-100-PPVA-N3	2159911	DSBG-125-100-PPSA-N3
	125	2159627	DSBG-125-125-PPVA-N3	2159912	DSBG-125-125-PPSA-N3
	160	2159628	DSBG-125-160-PPVA-N3	2159913	DSBG-125-160-PPSA-N3
	200	2159629	DSBG-125-200-PPVA-N3	2159915	DSBG-125-200-PPSA-N3
	250	2159630	DSBG-125-250-PPVA-N3	2159916	DSBG-125-250-PPSA-N3
	320	2159631	DSBG-125-320-PPVA-N3	2159917	DSBG-125-320-PPSA-N3
	400	2159632	DSBG-125-400-PPVA-N3	2159918	DSBG-125-400-PPSA-N3
	500	2159633	DSBG-125-500-PPVA-N3	2159919	DSBG-125-500-PPSA-N3
	1 ... 2800	2158455	DSBG-125-...-PPVA-N3	2158471	DSBG-125-...-PPSA-N3

 **Note**

Other variants in the modular product system → page 22

## Ordering data – Modular product system

Ordering table											
Size	32	40	50	63	80	100	125	Conditions	Code	Enter code	
Module no.	<b>1634484</b>	<b>1645477</b>	<b>1646707</b>	<b>1646738</b>	<b>1646769</b>	<b>1646799</b>	<b>2045493</b>				
Function	Standards-based cylinder, double-acting, based on ISO 15552								<b>DSBG</b>	DSBG	
Protection against rotation	Without										
	With protection against rotation							-	[1]	<b>-Q</b>	
Running characteristics	Standard										
	Low friction							-	[2]	<b>L</b>	
	Constant, slow movement								[2]	<b>U</b>	
	Low friction for balancer applications								[3]	<b>L1</b>	
Piston diameter [mm]	32	40	50	63	80	100	125		<b>-...</b>		
Stroke [mm]	1 ... 2800									<b>-...</b>	
Piston rod type	At one end										
	Through piston rod									<b>-T</b>	
Piston rod thread type	Male thread										
	Female thread								[4]	<b>F</b>	
Cushioning	Elastic cushioning rings/plates at both ends									<b>-P</b>	
	Pneumatic cushioning, self-adjusting at both ends								[5]	<b>-PPS</b>	
	Pneumatic cushioning, adjustable at both ends									<b>-PPV</b>	
Position sensing	Via proximity switch									<b>A</b>	A
Standard	Based on ISO 15552										
	Complies with ISO 15552									<b>-N3</b>	
Corrosion protection	Standard										
	High corrosion protection								[6]	<b>R3</b>	
Temperature range	Standard										
	[°C]	Heat-resistant seals up to max. 120								[7]	<b>T1</b>
	[°C]	-40 ... +80								[7]	<b>T3</b>
	[°C]	0 ... +150								[7]	<b>T4</b>

[1] Q Not with L, U, N3, T3, T4, P2, A2, A3, A6  
Only up to stroke of 1500 mm

[2] L, U Not with T, R3, T1, T3, T4, P2, A2, A3, A6, EX4


[3] L1 Not with T, PPV, R3, T1, T3, T4, P2, A2, A3, A6, EX4

[4] F Not with N3, ...L, M...

[5] PPS Not with T1, T3, T4


[6] R3 Not with A2, A6, ...V

[7] T1, T3, T4 Not with P2, A2, A3, EX4

 **Note**

If characteristic L is used in combination with transverse loads or strokes of above 500 mm, suitable measures must be taken to support the piston rod.

The operating pressure (→ page 10) is applicable for strokes up to 500 mm.

 **Note**

If characteristic L1 is used in combination with strokes of above 500 mm, suitable measures must be taken to support the piston rod.

The operating pressure (→ page 10) is applicable for strokes up to 500 mm.

## Ordering data – Modular product system

Ordering table		32	40	50	63	80	100	125	Conditions	Code	Enter code
Protection against particles	Standard										
	Bellows on bearing cap							-	[8]	P2	
Wiper variant	None										
	Hard scraper									A2	
	For unlubricated operation									A3	
	Metal scraper									A6	
EU certification	None										
	II 2GD								[9]	EX4	
Swivel mounting position [mm]	Without										
	0 ... 2800									...V	
Extended piston rod [mm]	Without										
	1 ... 500								[10]	...E	
Extended piston rod thread [mm]	Without										
	1 ... 35			1 ... 70					[10]	...L	
Shortened piston rod thread [mm]	Without										
	-					1 ... 30		1 ... 44		...S	
Piston rod thread	Standard (→ 15)										
	-					M16			[11]	-M16	
						M16x1.5			[11]	-M16P	
						M20			[11]	-M20	
						-	M20x1.5		[11]	-M20P	
							M24		[11]	-M24	
							M27	[11]	-M27		
Thread length of spacer bolts [mm]	Without										
	-							On the bearing cap	[11]	...LB2	
								20 ... 140			
								24 ... 140			
	-						On the end cap	[11]	...LB3		
							20 ... 140				
							24 ... 140				


[8] P2 Not with N3, A2, A3, A6, EX4  
Only for strokes 10 ... 500 mm

[9] EX4 Not with T1, T3, T4, P2, A3, A6, ...LB2, ...LB3


[10] ...E, ...L Only up to stroke of 2000 mm.

Not with N3

[11] M..., LB... Not with N3

 - Note


The piston rod extension for the bellows is automatically taken into consideration when characteristic P2 is selected. This means that there is no need to specify a value for characteristic ...E.

 - Note

When characteristic ...E is selected in combination with characteristic P2, the part of the piston rod extension ...E is not covered by the bellows.

 - Note

When characteristic P2 is selected in combination with characteristic T (through piston rod), the bellows is mounted at one end only.

 - Note

If a thread smaller than the standard thread is selected for characteristic M... (piston rod thread), this may reduce the load capacity.

 - Note

When characteristic M... is selected, the piston rod nut is not included.

## Accessories

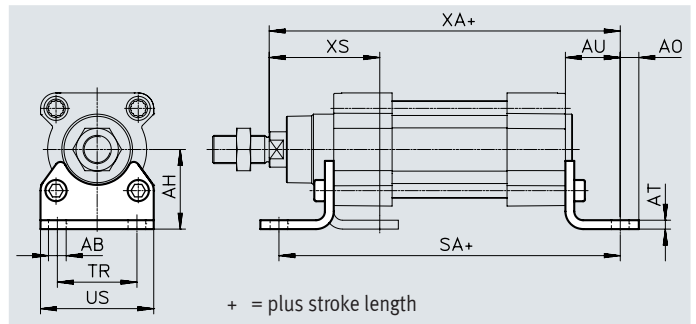
### Foot mounting HNC/CRHNC

Material:

HNC: galvanised steel

CRHNC: high-alloy steel

Free of copper and PTFE



#### Dimensions and ordering data

For diam.	AB ∅	AH	AO	AT	AU	SA	TR	US	XA	XS
[mm]										
32	7	32	6.5	4	24	142	32	45	143.1	46
40	10	36	9	4	28	161	36	54	161.9	52.7
50	10	45	9.5	5	32	170	45	64	173.8	62.6
63	10	50	12.5	5	32	185	50	75	189.1	62.9
80	12	63	15	6	41	210	63	93	214.6	80.4
100	14.5	71	17.5	6	41	220	75	110	228.5	84.3
125	16.5	90	22	8	45	250	90	131	270	102

For diam. [mm]	Basic type				Corrosion-resistant			
	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>
32	2	144	174369	HNC-32	4	139	176937	CRHNC-32
40	2	193	174370	HNC-40	4	188	176938	CRHNC-40
50	2	353	174371	HNC-50	4	341	176939	CRHNC-50
63	2	436	174372	HNC-63	4	424	176940	CRHNC-63
80	2	829	174373	HNC-80	4	809	176941	CRHNC-80
100	2	1009	174374	HNC-100	4	990	176942	CRHNC-100
125	2	1902	174375	HNC-125	4	1920	176943	CRHNC-125

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by special tests (→ also FN 940082), using appropriate media.

2) Suitable for ATEX



## Accessories

### Flange mounting FNC/CRFNG

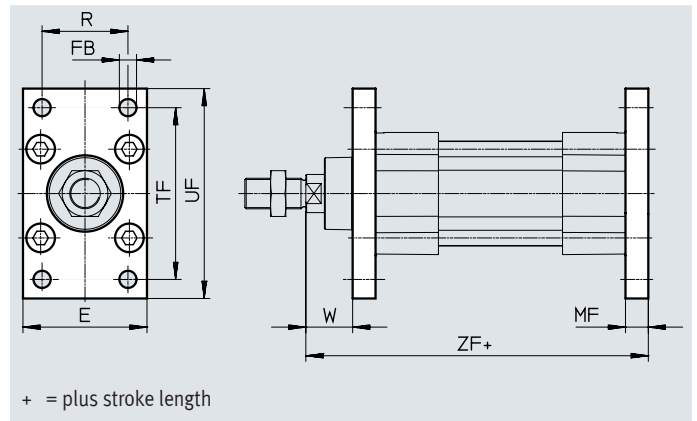
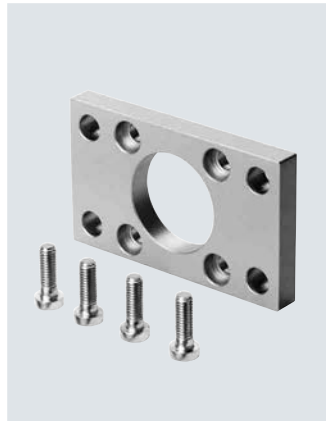
Material:

FNC: galvanised steel

CRFNG: high-alloy steel

Free of copper and PTFE

RoHS-compliant



### Dimensions and ordering data

For diam. [mm]	E	FB ∅ H13	MF	R	TF	UF	W	ZF
32	45	7	10	32	64	80	16	129.1
40	54	9	10	36	72	90	18.7	143.9
50	65	9	12	45	90	110	23.6	153.8
63	75	9	12	50	100	120	23.9	169.1
80	93	12	16	63	126	150	29.4	189.6
100	110	14	16	75	150	175	33.3	203.5
125	132	16	20	90	180	210	45	245

For diam. [mm]	Basic type				Corrosion-resistant			
	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>
32	1	221	174376	FNC-32	4	220	161846	CRFNG-32
40	1	291	174377	FNC-40	4	291	161847	CRFNG-40
50	1	536	174378	FNC-50	4	526	161848	CRFNG-50
63	1	679	174379	FNC-63	4	680	161849	CRFNG-63
80	1	1495	174380	FNC-80	4	1508	161850	CRFNG-80
100	1	2041	174381	FNC-100	4	2054	161851	CRFNG-100
125	1	3775	174382	FNC-125	4	3787	185363	CRFNG-125

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 4 to Festo standard FN 940070

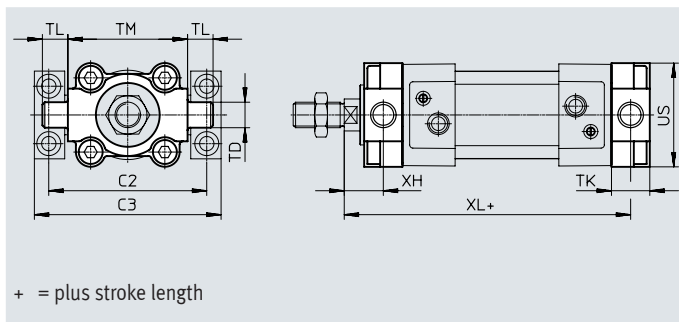
Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by special tests (→ also FN 940082), using appropriate media.

2) Suitable for ATEX

## Accessories

### Trunnion flange ZNCF/CRZNG

Material:  
 ZNCF: stainless steel casting  
 CRZNG: electropolished stainless steel casting  
 Free of copper and PTFE  
 RoHS-compliant



#### Dimensions and ordering data

For diam.	C2	C3	TD ∅ e9	TK	TL	TM	US	XH	XL
[mm]									
32	71	86	12	16	12	50	45	18	127.1
40	87	105	16	20	16	63	54	18.7	143.9
50	99	117	16	24	16	75	64	23.6	153.8
63	116	136	20	24	20	90	75	23.9	169.1
80	136	156	20	28	20	110	93	31.4	187.6
100	164	189	25	38	25	132	110	30.3	206.5
125	192	217	25	50	25	160	131	40	250

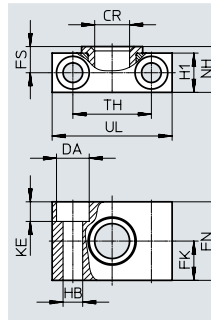
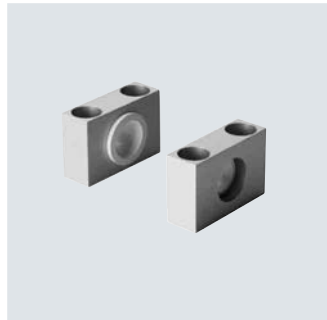
For diam. [mm]	Basic type				Corrosion-resistant			
	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>
32	2	150	174411	ZNCF-32	4	150	161852	CRZNG-32
40	2	285	174412	ZNCF-40	4	285	161853	CRZNG-40
50	2	473	174413	ZNCF-50	4	473	161854	CRZNG-50
63	2	687	174414	ZNCF-63	4	687	161855	CRZNG-63
80	2	1296	174415	ZNCF-80	4	1296	161856	CRZNG-80
100	2	2254	174416	ZNCF-100	4	2254	161857	CRZNG-100
125	2	3484	174417	ZNCF-125	4	3484	185362	CRZNG-125

- 1) Corrosion resistance class CRC 2 to Festo standard FN 940070  
 Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.  
 Corrosion resistance class CRC 4 to Festo standard FN 940070  
 Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by special tests  
 (→ also FN 940082), using appropriate media.
- 2) Suitable for ATEX

## Accessories

## Trunnion support LNZG

Material:  
 Trunnion support: anodised aluminium  
 Plain bearing: plastic  
 Free of copper and PTFE  
 RoHS-compliant



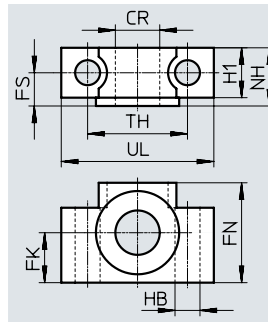
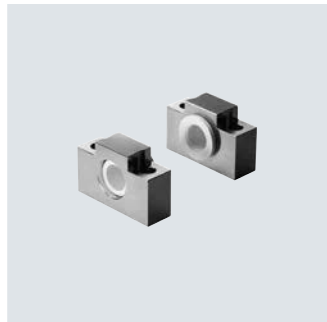
Dimensions and ordering data														Weight [g]	Part no.	Type
For diam. [mm]	CR ∅ D11	DA ∅ H13	FK ∅ ±0.1	FN	FS	H1	HB ∅ H13	KE	NH	TH ±0.2	UL	CRC <sup>1)</sup>				
32	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2		83	<b>32959</b>	<b>LNZG-32</b>
40, 50	16	15	18	36	12	18	9	9	21	36	55	2		129	<b>32960</b>	<b>LNZG-40/50</b>
63, 80	20	18	20	40	13	20	11	11	23	42	65	2		178	<b>32961</b>	<b>LNZG-63/80</b>
100, 125	25	20	25	50	16	24.5	14	13	28.5	50	75	2		306	<b>32962</b>	<b>LNZG-100/125</b>

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

## Trunnion support CRLNZG

Material:  
 High-alloy steel  
 Free of copper and PTFE  
 RoHS-compliant



Dimensions and ordering data												Weight [g]	Part no.	Type
For diam. [mm]	CR ∅ D11	FK ∅ ±0.1	FN	FS	H1	HB ∅ H13	NH	TH ±0.2	UL	CRC <sup>1)</sup>				
32	12	15	30	10.5	15	6.6	18	32	46	4		205	<b>161874</b>	<b>CRLNZG-32</b>
40, 50	16	18	36	12	18	9	21	36	55	4		323	<b>161875</b>	<b>CRLNZG-40/50</b>
63, 80	20	20	40	13	20	11	23	42	65	4		435	<b>161876</b>	<b>CRLNZG-63/80</b>
100, 125	25	25	50	16	24.5	14	28.5	50	75	4		739	<b>161877</b>	<b>CRLNZG-100/125</b>

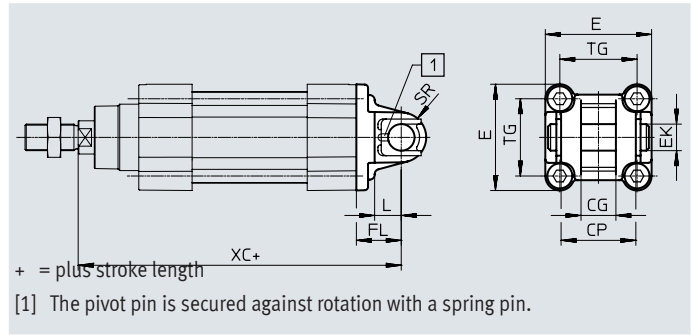
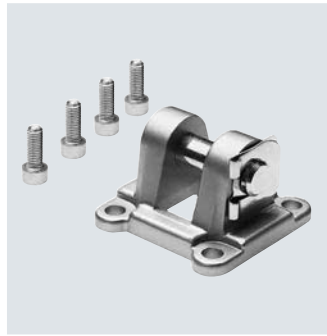
1) Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by special tests (→ also FN 940082), using appropriate media.

## Accessories

### Swivel flange SNC

Material:  
Die-cast aluminium  
RoHS-compliant



#### Dimensions and ordering data

For diam.	CG	CP	E	EK ∅ H9	FL ±0.2	L	SR	TG	XC	CRC <sup>1)</sup>	Weight [g]	Part no.	Type <sup>2)</sup>
[mm]	H14	h14											
32	14	34	45 <sup>+0.2/-0.5</sup>	10	22	13	10	32.5	141.1	1	93	<b>174383</b>	<b>SNC-32</b>
40	16	40	54 <sup>-0.5</sup>	12	25	16	12	38	158.9	1	140	<b>174384</b>	<b>SNC-40</b>
50	21	45	64 <sup>-0.6</sup>	16	27	16	12	46.5	168.8	1	234	<b>174385</b>	<b>SNC-50</b>
63	21	51	75 <sup>-0.6</sup>	16	32	21	16	56.5	189.1	1	331	<b>174386</b>	<b>SNC-63</b>
80	25	65	93 <sup>-0.8</sup>	20	36	22	16	72	209.6	1	618	<b>174387</b>	<b>SNC-80</b>
100	25	75	110 <sup>+0.3/-0.8</sup>	20	41	27	20	89	228.5	1	865	<b>174388</b>	<b>SNC-100</b>
125	37	97	131 <sup>-0.8</sup>	30	50	30	25	110	275	1	1728	<b>174389</b>	<b>SNC-125</b>

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

2) Suitable for ATEX

## Accessories

### Swivel flange SNCB/SNCB-...-R3

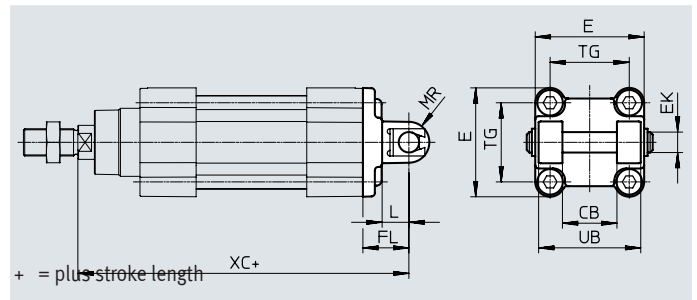
Material:

SNCB: die-cast aluminium

SNCB-...-R3: die-cast aluminium with protective coating

Free of copper and PTFE

RoHS-compliant



#### Dimensions and ordering data

For diam.	CB	E	EK ∅	FL	L	MR	TG	UB	XC
[mm]	H14		H9/e8	±0.2		-0.5		h14	
32	26	45 <sup>+0.2/-0.5</sup>	10	22	13	8.5	32.5	45	141.1
40	28	54 <sup>-0.5</sup>	12	25	16	12	38	52	158.9
50	32	64 <sup>-0.6</sup>	12	27	16	12	46.5	60	168.8
63	40	75 <sup>-0.6</sup>	16	32	21	16	56.5	70	189.1
80	50	93 <sup>-0.8</sup>	16	36	22	16	72	90	209.6
100	60	110 <sup>+0.3/-0.8</sup>	20	41	27	20	89	110	228.5
125	70	131 <sup>-0.8</sup>	25	50	30	25	110	130	275

For diam. [mm]	Basic type				R3 – High corrosion protection			
	CRC <sup>1)</sup>	Weight [g]	Part no.	Type	CRC <sup>1)</sup>	Weight [g]	Part no.	Type
32	1	103	<b>174390</b>	<b>SNCB-32</b>	3	100	<b>176944</b>	<b>SNCB-32-R3</b>
40	1	155	<b>174391</b>	<b>SNCB-40</b>	3	151	<b>176945</b>	<b>SNCB-40-R3</b>
50	1	232	<b>174392</b>	<b>SNCB-50</b>	3	228	<b>176946</b>	<b>SNCB-50-R3</b>
63	1	375	<b>174393</b>	<b>SNCB-63</b>	3	371	<b>176947</b>	<b>SNCB-63-R3</b>
80	1	636	<b>174394</b>	<b>SNCB-80</b>	3	632	<b>176948</b>	<b>SNCB-80-R3</b>
100	1	1035	<b>174395</b>	<b>SNCB-100</b>	3	986	<b>176949</b>	<b>SNCB-100-R3</b>
125	1	1860	<b>174396</b>	<b>SNCB-125</b>	3	1776	<b>176950</b>	<b>SNCB-125-R3</b>

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. Externally visible parts with primarily functional surface requirements which are in direct contact with a normal industrial environment.

## Accessories

### Swivel flange

SNCS/CRSNCS/SNCS-...-R3

Material:

SNCS 32 ... 50:

Die-cast aluminium

SNCS 63 ... 125:

Wrought aluminium alloy

CRSNCS 32 ... 80:

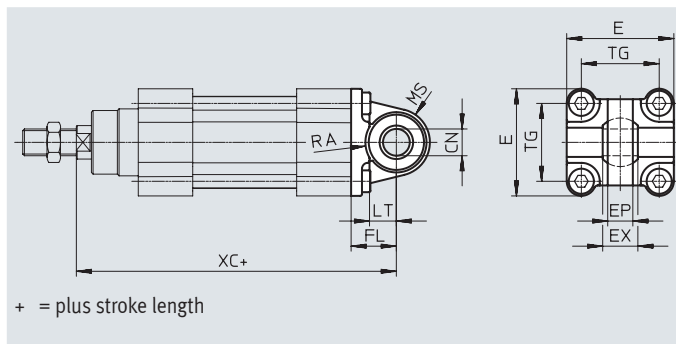
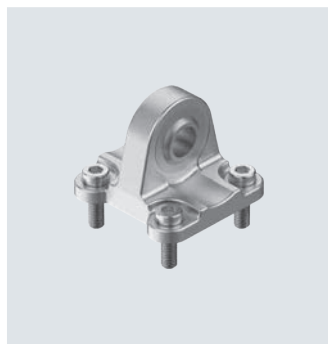
High-alloy stainless steel

SNCS-...-R3 100 ... 125:

Wrought aluminium alloy with

protective coating

RoHS-compliant



+ = plus stroke length

#### Dimensions and ordering data

For diam.	CN ∅		E		EP	EX	FL
[mm]	DSBG-...	DSBG-...-R3	DSBG-...	DSBG-...-R3	±0.2		±0.2
32	10 <sup>+0.013</sup>	10+0.015/-0.04	45+0.2/-0.5	45-0.5	10.5	14	22
40	12 <sup>+0.015</sup>	12+0.018/-0.04	54 <sub>-0.5</sub>	54 <sub>-0.5</sub>	12	16	25
50	16 <sup>+0.015</sup>	16+0.018/-0.04	64 <sub>-0.6</sub>	64 <sub>-0.6</sub>	15	21	27
63	16 <sup>+0.015</sup>	16+0.018/-0.04	74.5±0.5	75 <sub>-0.6</sub>	15	21	32
80	20 <sup>+0.018</sup>	20+0.021/-0.04	92.2±0.8	93 <sub>-0.8</sub>	18	25	36
100	20 <sup>+0.018</sup>	20+0.021/-0.04	109+1/-0.7	109+1/-0.7	18	25	41
125	30 <sup>+0.018</sup>	30+0.021/-0.04	132+1/-0.7	132+1/-0.7	25	37	50

For diam.	LT	MS		RA		TG	XC
		DSBG	DSBG-...-R3	DSBG +1	DSBG-...-R3 +1		
[mm]							
32	13	15 <sup>+0.5</sup>	15 <sup>+0.5</sup>	14.5	14.5	32.5	141.1
40	16	17 <sup>+0.5</sup>	17 <sup>+0.5</sup>	17.5	17.5	38	158.9
50	16	20 <sup>+0.5</sup>	20 <sup>+0.5</sup>	18.5	19	46.5	168.8
63	21	23 <sub>-0.5</sub>	22 <sup>+0.5</sup>	23	23	56.5	189.1
80	22	28 <sub>-0.5</sub>	27 <sup>+0.5</sup>	25	25	72	209.6
100	27	30±0.5	30±0.5	95	100	89	228.5
125	30	39±0.5	39±0.5	100	100	110	275

For diam.	Basic type				High corrosion protection			
	CRC <sup>1)</sup>	Weight [g]	Part no.	Type	CRC <sup>1)</sup>	Weight [g]	Part no.	Type
[mm]								
32	1	86	174397	SNCS-32	4	161	2895920	CRSNCS-32
40	1	122	174398	SNCS-40	4	239	2895921	CRSNCS-40
50	1	216	174399	SNCS-50	4	403	2895922	CRSNCS-50
63	2	281	174400	SNCS-63	4	576	2895923	CRSNCS-63
80	2	557	174401	SNCS-80	4	1173	2895924	CRSNCS-80
100	2	683	174402	SNCS-100	3	684	2895925	SNCS-100-R3
125	2	1369	174403	SNCS-125	3	1369	2895926	SNCS-125-R3

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. Externally visible parts with primarily functional surface requirements which are in direct contact with a normal industrial environment.

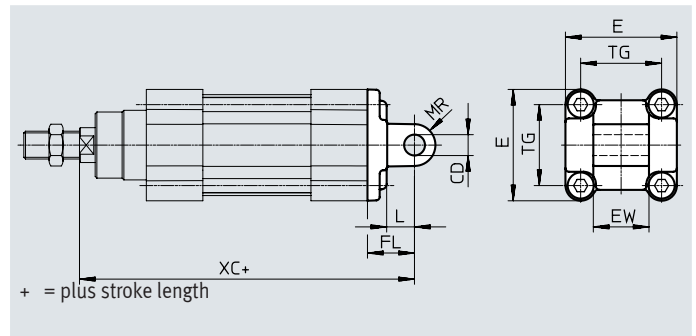
Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by special tests (→ also FN 940082), using appropriate media.

## Accessories

### Swivel flange SNCL

Material:  
Die-cast aluminium  
Free of copper and PTFE  
RoHS-compliant






Dimensions and ordering data												
For diam.	CD ∅ H9	E	EW h12	FL ±0.2	L	MR	TG	XC	CRC <sup>1)</sup>	Weight [g]	Part no.	Type
32	10	45 <sup>+0.2/-0.5</sup>	26	22	13	10	32.5	141.1	1	71	174404	SNCL-32
40	12	54 <sup>-0.5</sup>	28	25	16	12	38	158.9	1	95	174405	SNCL-40
50	12	64 <sup>-0.6</sup>	32	27	16	12	46.5	168.8	1	158	174406	SNCL-50
63	16	75 <sup>-0.6</sup>	40	32	21	16	56.5	189.1	1	225	174407	SNCL-63
80	16	93 <sup>-0.8</sup>	50	36	22	16	72	209.6	1	436	174408	SNCL-80
100	20	110 <sup>+0.3/-0.8</sup>	60	41	27	20	89	228.5	1	606	174409	SNCL-100
125	25	131 <sup>-0.8</sup>	70	50	30	25	110	275	1	1135	174410	SNCL-125

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).




## Accessories

## Ordering data – Mounting components


Designation	For diameter	Part no.	Type
<b>Clevis foot LNG</b>			
	32	33890	LNG-32
	40	33891	LNG-40
	50	33892	LNG-50
	63	33893	LNG-63
	80	33894	LNG-80
	100	33895	LNG-100
	125	33896	LNG-125
<b>Clevis foot LSNG</b>			
	32	31740	LSNG-32
	40	31741	LSNG-40
	50	31742	LSNG-50
	63	31743	LSNG-63
	80	31744	LSNG-80
	100	31745	LSNG-100
	125	31746	LSNG-125
<b>Clevis foot LBG<sup>1)</sup></b>			
	32	31761	LBG-32
	40	31762	LBG-40
	50	31763	LBG-50
	63	31764	LBG-63
	80	31765	LBG-80
	100	31766	LBG-100
	125	31767	LBG-125

1) Suitable for ATEX

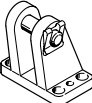
Data sheets → Internet: clevis foot

Designation	For diameter	Part no.	Type
<b>Clevis foot LSN</b>			
	32	5561	LSN-32
	40	5562	LSN-40
	50	5563	LSN-50
	63	5564	LSN-63
	80	5565	LSN-80
	100	5566	LSN-100
	125	6987	LSN-125
<b>Clevis foot LSNSG</b>			
	32	31747	LSNSG-32
	40	31748	LSNSG-40
	50	31749	LSNSG-50
	63	31750	LSNSG-63
	80	31751	LSNSG-80
	100	31752	LSNSG-100
	125	31753	LSNSG-125
<b>Right-angle clevis foot LQG<sup>1)</sup></b>			
	32	31768	LQG-32
	40	31769	LQG-40
	50	31770	LQG-50
	63	31771	LQG-63
	80	31772	LQG-80
	100	31773	LQG-100
	125	31774	LQG-125

## Ordering data – Mounting components, corrosion-resistant

Designation	For diameter	Part no.	Type
<b>Clevis foot CRLNG</b>			
	32	161840	CRLNG-32
	40	161841	CRLNG-40
	50	161842	CRLNG-50
	63	161843	CRLNG-63
	80	161844	CRLNG-80
	100	161845	CRLNG-100
	125	176951	CRLNG-125


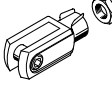
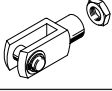
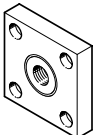
## Ordering data – Mounting components, high corrosion protection

Designation	For diameter	Part no.	Type
<b>Clevis foot LBG-R3</b>			
	32	2078790	LBG-32-R3
	40	2078792	LBG-40-R3
	50	2078794	LBG-50-R3
	63	2078795	LBG-63-R3
	80	2078797	LBG-80-R3
	100	2078799	LBG-100-R3
	125	2078837	LBG-125-R3



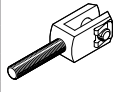
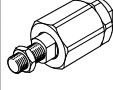
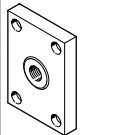
## Accessories

## Ordering data – Piston rod attachments


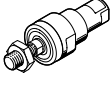
Designation	For diameter	Part no.	Type
<b>Rod eye SGS</b>			
	32	9261	SGS-M10x1.25
	40	9262	SGS-M12x1.25
	50	9263	SGS-M16x1.5
	63		
	80	9264	SGS-M20x1.5
	100		
	125	10774	SGS-M27x2
<b>Rod clevis SG<sup>1)</sup></b>			
	32	6144	SG-M10x1.25
	40	6145	SG-M12x1.25
	50	6146	SG-M16x1.5
	63		
	80	6147	SG-M20x1.5
	100		
	125	14987	SG-M27x2-B
<b>Coupling piece KSG<sup>1)</sup></b>			
	32	32963	KSG-M10x1.25
	40	32964	KSG-M12x1.25
	50	32965	KSG-M16x1.5
	63		
	80	32966	KSG-M20x1.5
	100		
	125	32967	KSG-M27x2

1) Suitable for ATEX

Data sheets → Internet: piston rod attachment

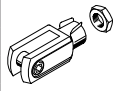
Designation	For diameter	Part no.	Type
<b>Rod clevis SGA<sup>1)</sup></b>			
	32	32954	SGA-M10x1.25
	40	10767	SGA-M12x1.25
	50	10768	SGA-M16x1.5
	63		
	80	10769	SGA-M20x1.5
	100		
	125	10770	SGA-M27x2
<b>Self-aligning rod coupler FK<sup>1)</sup></b>			
	32	6140	FK-M10x1.25
	40	6141	FK-M12x1.25
	50	6142	FK-M16x1.5
	63		
	80	6143	FK-M20x1.5
	100		
	125	10485	FK-M27x2
<b>Coupling piece KSZ<sup>1)</sup></b>			
	32	36125	KSZ-M10x1.25
	40	36126	KSZ-M12x1.25
	50	36127	KSZ-M16x1.5
	63		
	80	36128	KSZ-M20x1.5
	100		
	125	–	–

## Ordering data – Piston rod attachments, corrosion-resistant

Designation	For diameter	Part no.	Type
<b>Rod eye CRSGS</b>			
	32	195582	CRSGS-M10x1.25
	40	195583	CRSGS-M12x1.25
	50	195584	CRSGS-M16x1.5
	63		
	80	195585	CRSGS-M20x1.5
	100		
	125	195586	CRSGS-M27x2
<b>Self-aligning rod coupler CRFK<sup>1)</sup></b>			
	32	2305778	CRFK-M10x1.25
	40	2305779	CRFK-M12x1.25
	50	2490673	CRFK-M16x1.5
	63		
	80	2545677	CRFK-M20x1.5
	100		

1) Suitable for ATEX

Data sheets → Internet: piston rod attachment

Designation	For diameter	Part no.	Type
<b>Rod clevis CRSG<sup>1)</sup></b>			
	32	13569	CRSG-M10x1.25
	40	13570	CRSG-M12x1.25
	50	13571	CRSG-M16x1.5
	63		
	80	13572	CRSG-M20x1.5
	100		
	125	185361	CRSG-M27x2

## Accessories

### Bellows kit DADB



General technical data		32	40	50	63	80	100
Type DADB-V6-		32	40	50	63	80	100
Max. stroke range of the cylinder <sup>1)</sup>	[mm]	10 ... 500	10 ... 500	10 ... 500	10 ... 500	10 ... 500	10 ... 500
Type of mounting		Via threaded pin					
Mounting position		Any					
Media resistance		Dust, chippings, oil, grease, fuel (→ Internet: media resistance)					
Ambient temperature <sup>2)</sup>	[°C]	-10 ... +80					
Degree of protection		IP54					
Corrosion resistance CRC <sup>3)</sup>		3					

1) In combination with the bellows kit DADB

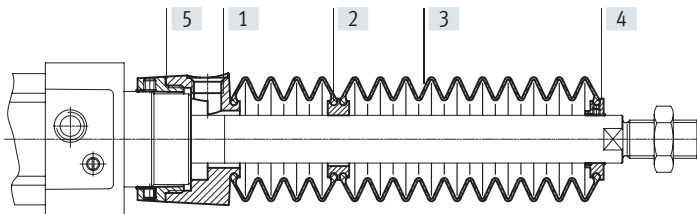
2) Note operating range of proximity switches and cylinder

3) Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. Externally visible parts with primarily functional surface requirements which are in direct contact with a normal industrial environment.

### Materials

#### Sectional view



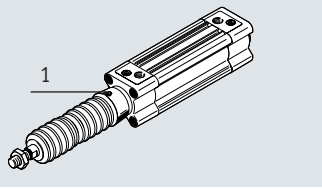
#### Bellows

[1]	Connection	Polyamide
[2]	Adapter	Polyamide
[3]	Bellows	NBR
[4]	End piece	Polyamide
[5]	Connector	Polyamide
-	O-ring	NBR
	Note on materials	Free of copper and PTFE RoHS-compliant

Weight [g]		32	40	50	63	80	100
Type DADB-V6-		32	40	50	63	80	100
Stroke [mm]							
10 ... 50		29	42	71	69	99	124
51 ... 125		41	56	91	89	127	152
126 ... 175		52	68	105	103	140	165
176 ... 250		66	85	129	127	193	218
251 ... 300		79	100	147	145	231	255
301 ... 350		92	115	166	164	268	293
351 ... 375		92	115	167	165	259	284
376 ... 425		104	129	185	183	296	321
426 ... 475		117	144	204	202	334	359
476 ... 500		117	144	205	203	324	349

## Accessories

### Travel speed $v$ as a function of tubing length $l$

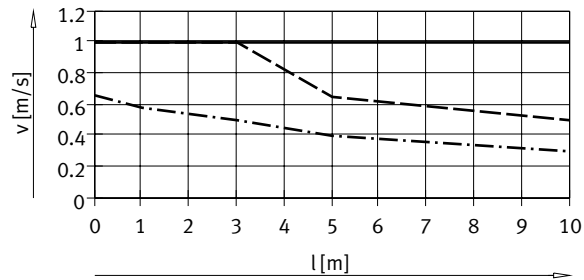


The bellows kit is a leak-free system. To prevent unwanted media from being drawn in, the supply and exhaust air for the kit must be ducted via a pressure

compensation hole in the connection part [1]. The pressure generated in the bellows kit by the positioning motion is primarily defined by the travel speed and the

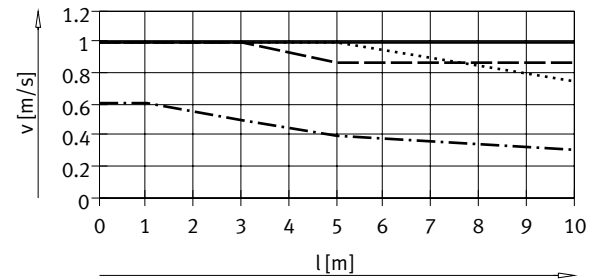
tubing length. The recommended tubing length based on the travel speed of the drive can be read from the graph.

#### Advancing



— Diameter 32/50/63  
 ..... Diameter 40  
 - - - Diameter 80/100

#### Retracting



— Diameter 32  
 ..... Diameter 40  
 - - - Diameter 50/63  
 - · - · - Diameter 80/100

#### Note

The push-in fittings in the adjacent table must be used for the pressure compensation hole. Silencers can be used as an alternative. This reduces the travel speed slightly.

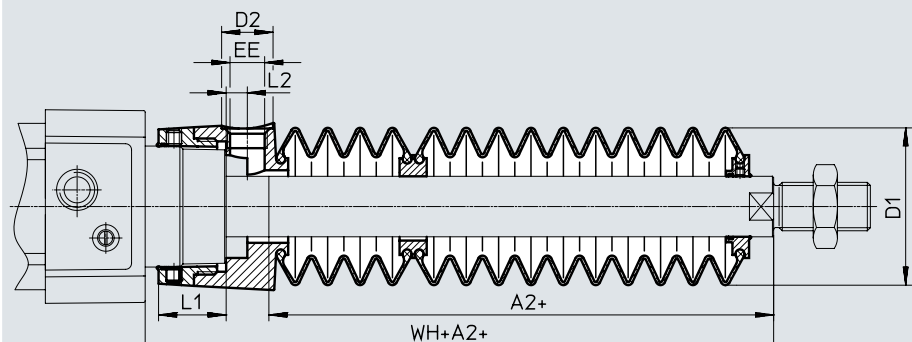
#### Tube size and push-in fitting for pressure compensation hole

∅ [mm]	Tubing O.D. [mm]	Push-in fitting	
		Part no.	Type
32, 40	8	186109	QS-G1/8-8-I
		578376	NPQH-DK-G18-Q8-P10
		578362	NPQH-D-G18-S8-P10
50, 63, 80, 100	12	186350	QS-G1/4-12
		578344	NPQH-D-G14-Q12-P10
		578366	NPQH-D-G14-S12-P10

Accessories

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



+ = plus stroke length

∅ Stroke [mm]	32							40						
	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2
10 ... 50	29	38	14	G1/8	12.9	5.4	55	28	46	14	G1/8	16.3	5.4	56.7
51 ... 125	47						73	43						71.7
126 ... 175	61						87	56						84.7
176 ... 250	80						106	72						100.7
251 ... 300	96						122	86						114.7
301 ... 350	112						138	100						128.7
351 ... 375	114						140	101						129.7
376 ... 425	130						156	115						143.7
426 ... 475	145						171	130						158.7
476 ... 500	147	173	131	159.7										

∅ Stroke [mm]	50							63						
	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2
10 ... 50	28	57	17	G1/4	22.35	7	63.6	28	57	17	G1/4	22.4	7	63.9
51 ... 125	46						81.6	46						81.9
126 ... 175	56						91.6	56						91.9
176 ... 250	73						108.6	73						108.9
251 ... 300	86						121.6	86						121.9
301 ... 350	97						132.6	97						132.9
351 ... 375	105						140.6	105						140.9
376 ... 425	116						151.6	116						151.9
426 ... 475	126						161.6	126						161.9
476 ... 500	134	169.6	134	169.9										

∅ Stroke [mm]	80							100						
	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2	A2 <sup>1)</sup>	D1 max.	D2	EE	L1	L2	WH+A2
10 ... 50	25	93	17	G1/4	28	4	70.4	25	93	17	G1/4	28	4	74.3
51 ... 125	37						82.4	37						86.3
126 ... 175	49						94.4	49						98.3
176 ... 250	62						107.4	62						111.3
251 ... 300	74						119.4	74						123.3
301 ... 350	86						131.4	86						135.3
351 ... 375	87						132.4	87						136.3
376 ... 425	98						143.4	98						147.3
426 ... 475	110						155.4	110						159.3
476 ... 500	111	156.4	111	160.3										

1) The dimension corresponds to the E value (piston rod extension) of the drive

## Accessories

## Ordering data – Bellows kit

An extended piston rod (order code E) is absolutely essential when using a bellows kit → Ordering data – Modular product system.

The necessary dimension for order code E as a function of piston diameter and cylinder stroke as well as the corresponding bellows kit is indicated in the table below:

## Order example:

Selected standards-based cylinder:  
DSBG-32-320-PPV-A-...

The dimension for the corresponding E value (see table):  
112 mm

Complete order reference for standards-based cylinder:  
DSBG-32-320-PPV-A-...-112E

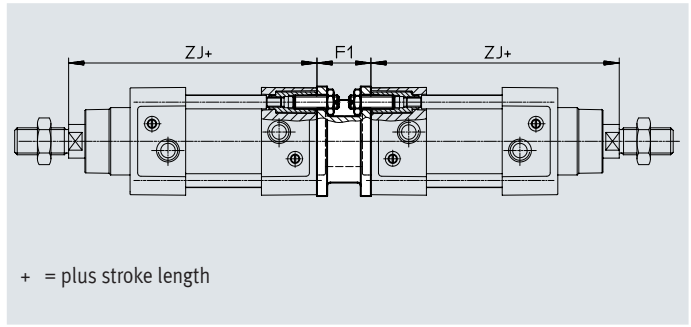
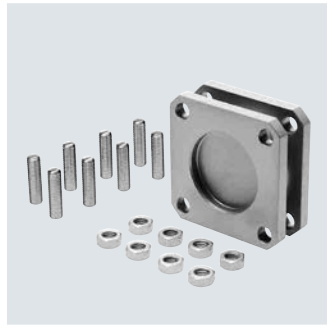
The corresponding bellows kit:  
DADB-V6-32-S301-350

Cylinder data			Bellows kit		Cylinder data			Bellows kit	
∅	Stroke	Dimension for E	Part no.	Type	∅	Stroke	Dimension for E	Part no.	Type
[mm]	[mm]	[mm]			[mm]	[mm]	[mm]		
32	10 ... 50	29	553271	DADB-V6-32-S10-50	40	10 ... 50	28	553291	DADB-V6-40-S10-50
	51 ... 125	47	553273	DADB-V6-32-S51-125		51 ... 125	43	553293	DADB-V6-40-S51-125
	126 ... 175	61	553275	DADB-V6-32-S126-175		126 ... 175	56	553295	DADB-V6-40-S126-175
	176 ... 250	80	553277	DADB-V6-32-S176-250		176 ... 250	72	553297	DADB-V6-40-S176-250
	251 ... 300	96	553279	DADB-V6-32-S251-300		251 ... 300	86	553399	DADB-V6-40-S251-300
	301 ... 350	112	553281	DADB-V6-32-S301-350		301 ... 350	100	553301	DADB-V6-40-S301-350
	351 ... 375	114	553283	DADB-V6-32-S351-375		351 ... 375	101	553303	DADB-V6-40-S351-375
	376 ... 425	130	553285	DADB-V6-32-S376-425		376 ... 425	115	553305	DADB-V6-40-S376-425
	426 ... 475	145	553287	DADB-V6-32-S426-475		426 ... 475	130	553307	DADB-V6-40-S426-475
476 ... 500	147	553289	DADB-V6-32-S476-500	476 ... 500	131	553309	DADB-V6-40-S476-500		
50	10 ... 50	28	553311	DADB-V6-50-S10-50	63	10 ... 50	28	553331	DADB-V6-63-S10-50
	51 ... 125	46	553313	DADB-V6-50-S51-125		51 ... 125	46	553333	DADB-V6-63-S51-125
	126 ... 175	56	553315	DADB-V6-50-S126-175		126 ... 175	56	553335	DADB-V6-63-S126-175
	176 ... 250	73	553317	DADB-V6-50-S176-250		176 ... 250	73	553337	DADB-V6-63-S176-250
	251 ... 300	86	553319	DADB-V6-50-S251-300		251 ... 300	86	553339	DADB-V6-63-S251-300
	301 ... 350	97	553321	DADB-V6-50-S301-350		301 ... 350	97	553341	DADB-V6-63-S301-350
	351 ... 375	105	553323	DADB-V6-50-S351-375		351 ... 375	105	553343	DADB-V6-63-S351-375
	376 ... 425	116	553325	DADB-V6-50-S376-425		376 ... 425	116	553345	DADB-V6-63-S376-425
	426 ... 475	126	553327	DADB-V6-50-S426-475		426 ... 475	126	553347	DADB-V6-63-S426-475
476 ... 500	134	553329	DADB-V6-50-S476-500	476 ... 500	134	553349	DADB-V6-63-S476-500		
80	10 ... 50	25	553351	DADB-V6-80-S10-50	100	10 ... 50	25	553371	DADB-V6-100-S10-50
	51 ... 125	37	553353	DADB-V6-80-S51-125		51 ... 125	37	553373	DADB-V6-100-S51-125
	126 ... 175	49	553355	DADB-V6-80-S126-175		126 ... 175	49	553375	DADB-V6-100-S126-175
	176 ... 250	62	553357	DADB-V6-80-S176-250		176 ... 250	62	553377	DADB-V6-100-S176-250
	251 ... 300	74	553359	DADB-V6-80-S251-300		251 ... 300	74	553379	DADB-V6-100-S251-300
	301 ... 350	86	553361	DADB-V6-80-S301-350		301 ... 350	86	553381	DADB-V6-100-S301-350
	351 ... 375	87	553363	DADB-V6-80-S351-375		351 ... 375	87	553383	DADB-V6-100-S351-375
	376 ... 425	98	553365	DADB-V6-80-S376-425		376 ... 425	98	553385	DADB-V6-100-S376-425
	426 ... 475	110	553367	DADB-V6-80-S426-475		426 ... 475	110	553387	DADB-V6-100-S426-475
476 ... 500	111	553369	DADB-V6-80-S476-500	476 ... 500	111	553389	DADB-V6-100-S476-500		

## Accessories

### Multi-position kit DPNC

Material:  
 Flange: wrought aluminium alloy  
 Threaded pins, hex nuts: galvanised steel



Dimensions and ordering data						
For diam.	F1	ZJ	Max. complete stroke	Weight	Part no.	Type <sup>1)</sup>
[mm]		+1.8	[mm]	[g]		
32	27	119.1	500	292	174418	DPNC-32
40	27	133.9	800	410	174419	DPNC-40
50	32	141.8	800	335	174420	DPNC-50
63	28	157.1	700	390	174421	DPNC-63
80	38	173.6	1000	847	174422	DPNC-80
100	38	187.5	900	1200	174423	DPNC-100
125	48	225	1000	2102	174424	DPNC-125

1) Suitable for ATEX

#### Note

The maximum overall stroke length must not be exceeded when combining cylinders and multi-position kits.

### Connecting two cylinders with identical piston diameters to form a three or four-position cylinder

A three or four-position cylinder consists of two separate cylinders whose piston rods advance in opposing directions.

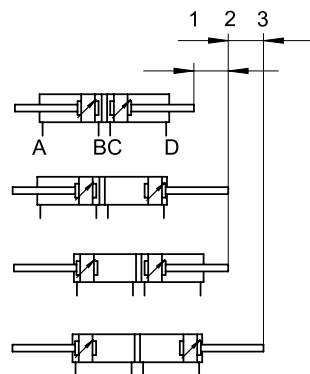
This means that depending on the actuation and stroke pattern, this type of cylinder can assume up to four positions. In each case the cylinder is moved precisely

against a stop. Note that when one end of the piston rod is fixed, the cylinder

executes the movement. The line connections to the cylinder must be flexible.

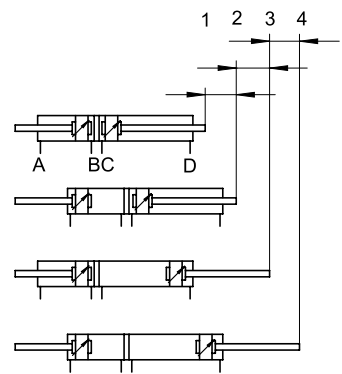
#### To achieve 3 positions

Two cylinders with identical stroke length must be connected together.



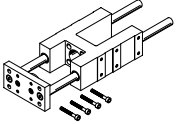
#### To achieve 4 positions

Two cylinders with different stroke lengths must be connected together.



## Accessories

## Ordering data – Guide units for fixed strokes (recirculating ball bearing guide only)

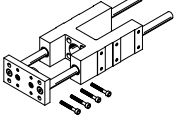


Stroke [mm]	Part no.	Type <sup>1)</sup>
<b>For diam. 32 mm</b>		
10 ... 50	34493	FENG-32-50-KF
10 ... 100	34494	FENG-32-100-KF
10 ... 160	34495	FENG-32-160-KF
10 ... 200	34496	FENG-32-200-KF
10 ... 250	150289	FENG-32-250-KF
10 ... 320	34497	FENG-32-320-KF
10 ... 400	150290	FENG-32-400-KF
10 ... 500	34498	FENG-32-500-KF
<b>For diam. 50 mm</b>		
10 ... 50	34506	FENG-50-50-KF
10 ... 100	34507	FENG-50-100-KF
10 ... 160	34508	FENG-50-160-KF
10 ... 200	34509	FENG-50-200-KF
10 ... 250	34510	FENG-50-250-KF
10 ... 320	34511	FENG-50-320-KF
10 ... 400	150292	FENG-50-400-KF
10 ... 500	34512	FENG-50-500-KF
<b>For diam. 80 mm</b>		
10 ... 50	34521	FENG-80-50-KF
10 ... 100	34522	FENG-80-100-KF
10 ... 160	34523	FENG-80-160-KF
10 ... 200	34524	FENG-80-200-KF
10 ... 250	34525	FENG-80-250-KF
10 ... 320	34526	FENG-80-320-KF
10 ... 400	34527	FENG-80-400-KF
10 ... 500	34528	FENG-80-500-KF

Data sheets → Internet: feng

Stroke [mm]	Part no.	Type <sup>1)</sup>
<b>For diam. 40 mm</b>		
10 ... 50	34499	FENG-40-50-KF
10 ... 100	34500	FENG-40-100-KF
10 ... 160	34501	FENG-40-160-KF
10 ... 200	34502	FENG-40-200-KF
10 ... 250	34503	FENG-40-250-KF
10 ... 320	34504	FENG-40-320-KF
10 ... 400	150291	FENG-40-400-KF
10 ... 500	34505	FENG-40-500-KF
<b>For diam. 63 mm</b>		
10 ... 50	34513	FENG-63-50-KF
10 ... 100	34514	FENG-63-100-KF
10 ... 160	34515	FENG-63-160-KF
10 ... 200	34516	FENG-63-200-KF
10 ... 250	34517	FENG-63-250-KF
10 ... 320	34518	FENG-63-320-KF
10 ... 400	34519	FENG-63-400-KF
10 ... 500	34520	FENG-63-500-KF
<b>For diam. 100 mm</b>		
10 ... 50	34529	FENG-100-50-KF
10 ... 100	34530	FENG-100-100-KF
10 ... 160	34531	FENG-100-160-KF
10 ... 200	34532	FENG-100-200-KF
10 ... 250	34533	FENG-100-250-KF
10 ... 320	34534	FENG-100-320-KF
10 ... 400	34535	FENG-100-400-KF
10 ... 500	34536	FENG-100-500-KF

## Ordering data – Guide units for variable strokes

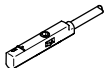
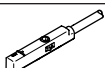
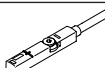
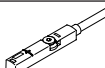
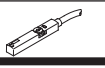





For diameter [mm]	Stroke [mm]	With recirculating ball bearing guide		With plain-bearing guide	
		Part no.	Type <sup>1)</sup>	Part no.	Type <sup>1)</sup>
32	10 ... 500	34487	FENG-32-...-KF	34481	FENG-32-...-GF
40	10 ... 500	34488	FENG-40-...-KF	34482	FENG-40-...-GF
50	10 ... 500	34489	FENG-50-...-KF	34483	FENG-50-...-GF
63	10 ... 500	34490	FENG-63-...-KF	34484	FENG-63-...-GF
80	10 ... 500	34491	FENG-80-...-KF	34485	FENG-80-...-GF
100	10 ... 500	34492	FENG-100-...-KF	34486	FENG-100-...-GF

Data sheets → Internet: feng

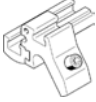

1) Suitable for ATEX


## Accessories

Ordering data – Proximity switches for T-slot, magneto-resistive						Data sheets → Internet: smt
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part no.	Type
<b>N/O contact</b>						
	Insertable in the slot from above, flush with the cylinder profile, short design	PNP	Cable, 3-wire	2.5	574335	SMT-8M-A-PS-24V-E-2.5-OE
			Plug M8x1, 3-pin	0.3	574334	SMT-8M-A-PS-24V-E-0.3-M8D
			Plug M12x1, 3-pin	0.3	574337	SMT-8M-A-PS-24V-E-0.3-M12
		NPN	Cable, 3-wire	2.5	574338	SMT-8M-A-NS-24V-E-2.5-OE
			Plug M8x1, 3-pin	0.3	574339	SMT-8M-A-NS-24V-E-0.3-M8D
<b>N/C contact</b>						
	Insertable in the slot from above, flush with the cylinder profile, short design	PNP	Cable, 3-wire	7.5	574340	SMT-8M-A-PO-24V-E-7.5-OE
Ordering data – Proximity switches for T-slot, magnetic reed						Data sheets → Internet: sme
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part no.	Type
<b>N/O contact</b>						
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2.5-OE
				5.0	543863	SME-8M-DS-24V-K-5.0-OE
			Cable, 2-wire	2.5	543872	SME-8M-ZS-24V-K-2.5-OE
				Plug M8x1, 3-pin	0.3	543861
<b>N/C contact</b>						
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	546799	SME-8M-DO-24V-K-7.5-OE
Ordering data – Proximity sensor for T-slot, NAMUR						Data sheets → Internet: sdbt
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part no.	Type
<b>N/O contact</b>						
	Insertable in the slot from above, flush with the cylinder profile	NAMUR	Cable, 2-wire	5	579071	SDBT-MS-20NL-ZN-E-5-LE-EX6
				10	579072	SDBT-MS-20NL-ZN-E-10-LE-EX6
Ordering data – Safety clip for ATEX zone						
	Description	For size	Part no.	Type		
	<ul style="list-style-type: none"> <li>Protects "equipment that is not intrinsically safe" against simple disconnection, here the plug of the proximity switch SMT and connecting cable NEBU</li> <li>ATEX category: gas: II 3G / dust: II 3D</li> </ul>	Plug M8x1	548067	NEAU-M8-GD		
Ordering data – Connecting cables						Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type	
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3	
			5	541334	NEBU-M8G3-K-5-LE3	
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541363	NEBU-M12G5-K-2.5-LE3	
			5	541364	NEBU-M12G5-K-5-LE3	
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3	
			5	541341	NEBU-M8W3-K-5-LE3	
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541367	NEBU-M12W5-K-2.5-LE3	
			5	541370	NEBU-M12W5-K-5-LE3	



## Accessories

Ordering data – Mounting kits for proximity switches SME/SMT-8				
	For diameter	Materials	Part no.	Type
	32 ... 100	Rail: anodised wrought aluminium alloy Screws: high-alloy stainless steel Free of copper and PTFE	537806	SMBZ-8-32/100
	125		1451483	DASP-M4-125-A





Ordering data – Mounting kit for proximity switches SME/SMT-8					Data sheets → Internet: smbr
	For diameter	Mounting	CRC <sup>1)</sup>	Part no.	Type
	32 ... 100	On the cylinder barrel using clamping strap	4	538937	SMBR-8-8/100-S6



- 1) Corrosion resistance class CRC 4 to Festo standard FN 940070  
Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded by special tests (→ also FN 940082), using appropriate media.

## Position transmitter


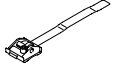

The position transmitter continuously senses the position of the piston.

It has an analogue output with an output signal in proportion to the piston position.

Ordering data – Position transmitters for T-slot								Data sheets → Internet: position transmitter	
	For diam.	Position measuring range	Analogue output		Type of mounting	Electrical connection	Cable length [m]	Part no.	Type
			[V]	[mA]					
	32 ... 125	0 ... 40	0 ... 10	–	Insertable in the slot from above	Plug M8x1, 4-pin, in-line	0.3	553744	SMAT-8M-U-E-0.3-M8D
	125	0 ... 50	0 ... 10	4 ... 20	Insertable in the slot lengthwise	Plug M8x1, 4-pin, lateral	–	540191	SMAT-8E-S50-IU-M8
						Plug M8x1, 4-pin, in-line	0.3	570134	SMAT-8E-S50-IU-E-0.3-M8D
	32 ... 125	0 ... 50	–	4 ... 20	Insertable in the slot from above	Plug M8x1, 4-pin, in-line	0.3	1531265	SDAT-MHS-M50-1L-SA-E-0.3-M8
		0 ... 80						1531266	SDAT-MHS-M80-1L-SA-E-0.3-M8
		0 ... 100						1531267	SDAT-MHS-M100-1L-SA-E-0.3-M8
		0 ... 125						1531268	SDAT-MHS-M125-1L-SA-E-0.3-M8
		0 ... 160						1531269	SDAT-MHS-M160-1L-SA-E-0.3-M8

Ordering data – Connecting cables					Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type
	Straight socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	541342	NEBU-M8G4-K-2.5-LE4
			5	541343	NEBU-M8G4-K-5-LE4
	Angled socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	541344	NEBU-M8W4-K-2.5-LE4
			5	541345	NEBU-M8W4-K-5-LE4

## Accessories

Ordering data – Proximity switch in block design, pneumatic				Data sheets → Internet: smpo	
	Mounting	Pneumatic connection	Part no.	Type	
<b>3/2-way valve, normally closed</b>					
	Via accessories	Barbed fitting for tubing I.D. 3 mm	<b>31008</b>	<b>SMPO-1-H-B</b>	
Ordering data – Mounting kit for proximity switch SMPO-1				Data sheets → Internet: smbs	
	For diameter	Mounting	Part no.	Type	
	32 ... 100 mm	On the cylinder barrel using clamping strap	<b>151226</b>	<b>SMBS-2</b>	
Ordering data – One-way flow control valves				Data sheets → Internet: grla	
	Connection		Material	Part no.	Type
	Thread	For tubing O.D.			
<b>For exhaust air</b>					
	G1/8	4	Metal design	<b>193143</b>	<b>GRLA-1/8-QS-4-D</b>
		6		<b>193144</b>	<b>GRLA-1/8-QS-6-D</b>
		8		<b>193145</b>	<b>GRLA-1/8-QS-8-D</b>
	G1/4	6		<b>193146</b>	<b>GRLA-1/4-QS-6-D</b>
		8		<b>193147</b>	<b>GRLA-1/4-QS-8-D</b>
		10		<b>193148</b>	<b>GRLA-1/4QS-10-D</b>
	G3/8	6		<b>193149</b>	<b>GRLA-3/8-QS-6-D</b>
		8		<b>193150</b>	<b>GRLA-3/8-QS-8-D</b>
		10		<b>193151</b>	<b>GRLA-3/8-QS-10-D</b>
	G1/2	12		<b>193152</b>	<b>GRLA-1/2-QS-12-D</b>

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